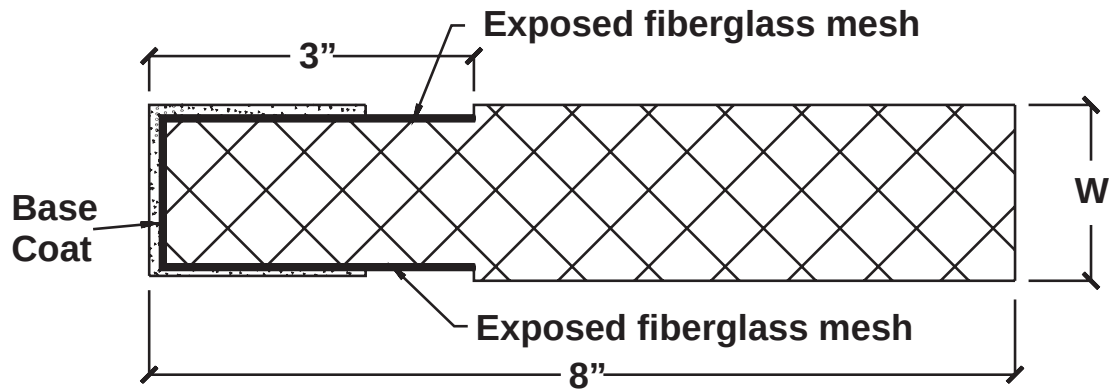
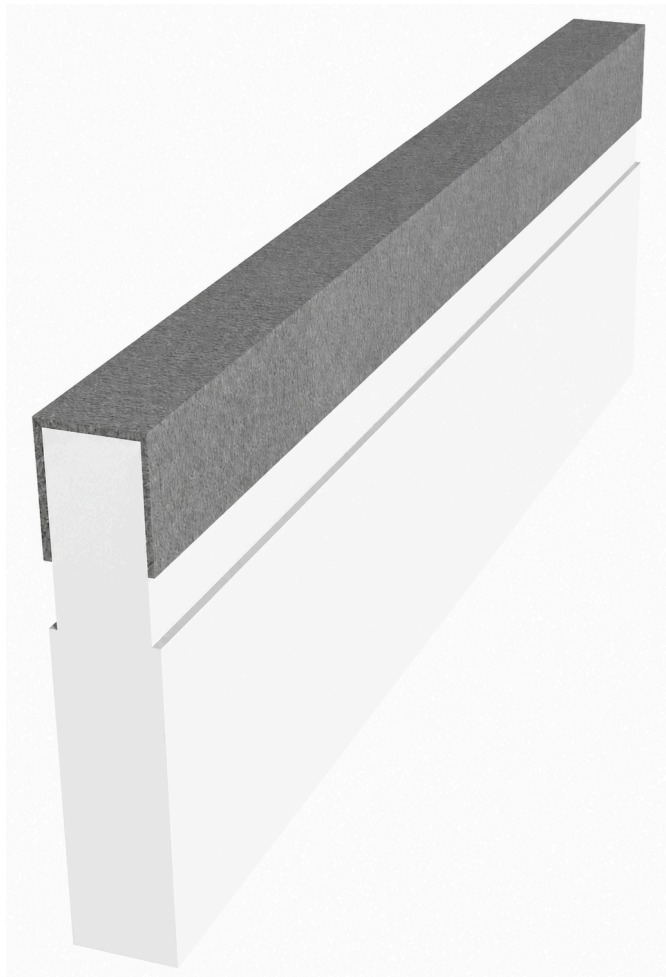




STARTER STRIPS



Product Code	W
ST 001	1"
ST 002	1 ½"
ST 003	2"

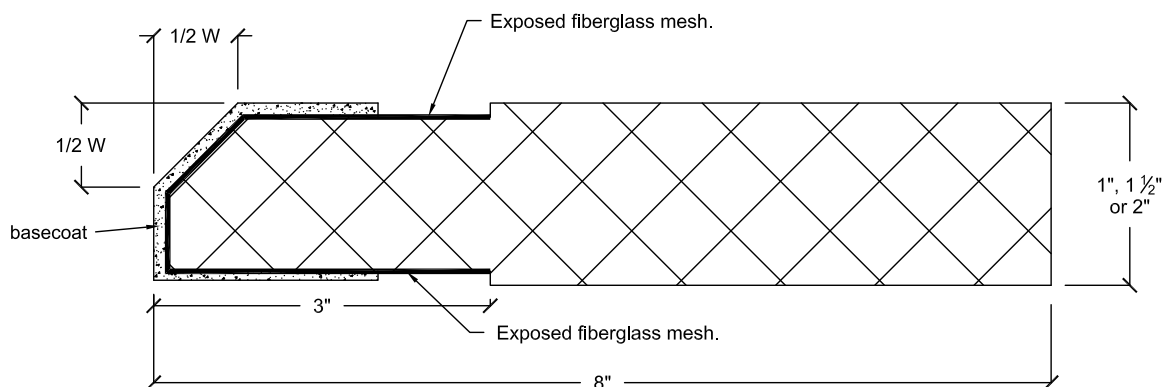


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BEVELED STARTER STRIPS

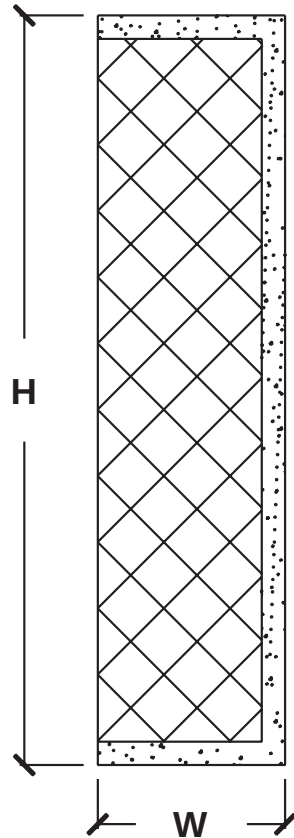


Product Code	W
ST 010	1"
ST 011	1 1/2"
ST 012	2"

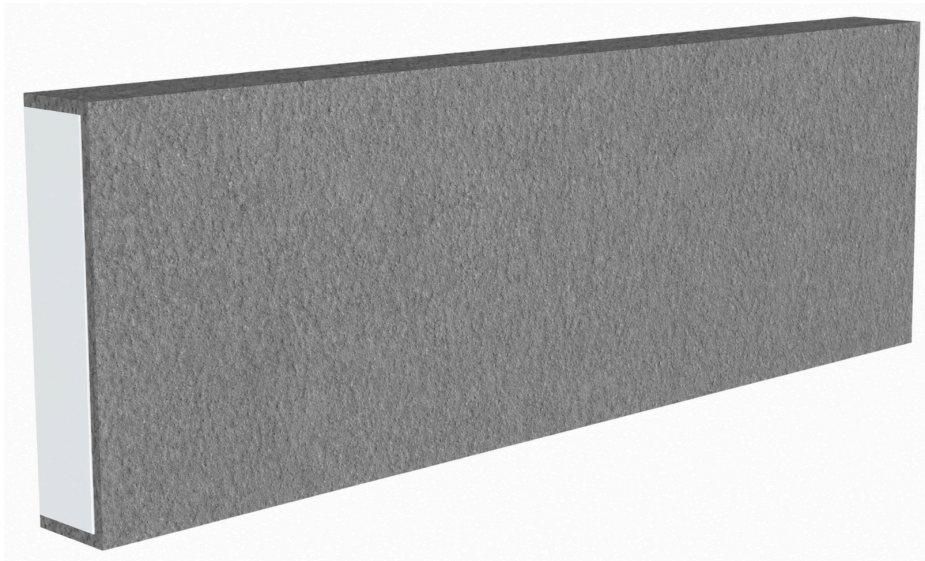




FLAT BANDS

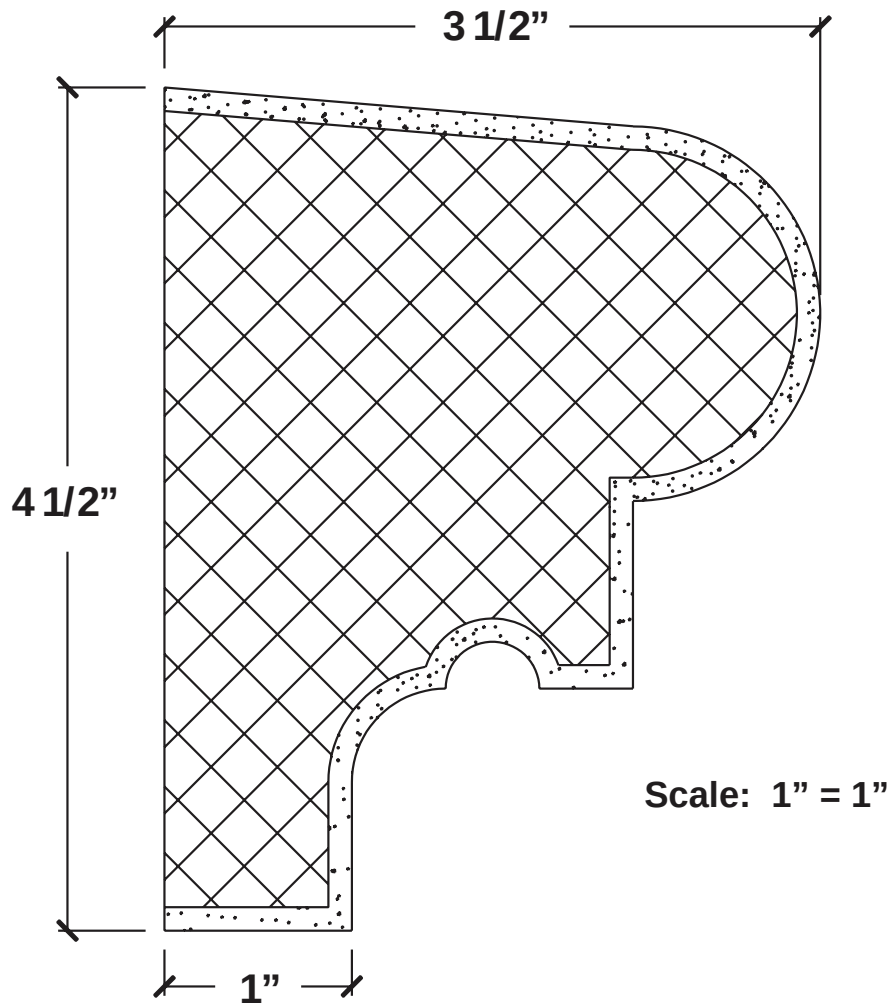


Product Code	H	W
FB 001	4"	1"
FB 002	6"	1"
FB 003	8"	1"
FB 004	10"	1"
FB 005	12"	1"
FB 006	6"	2"
FB 007	8"	1 ½"
FB 008	8"	2"
FB 010	12"	2"
FB 011	4"	2"



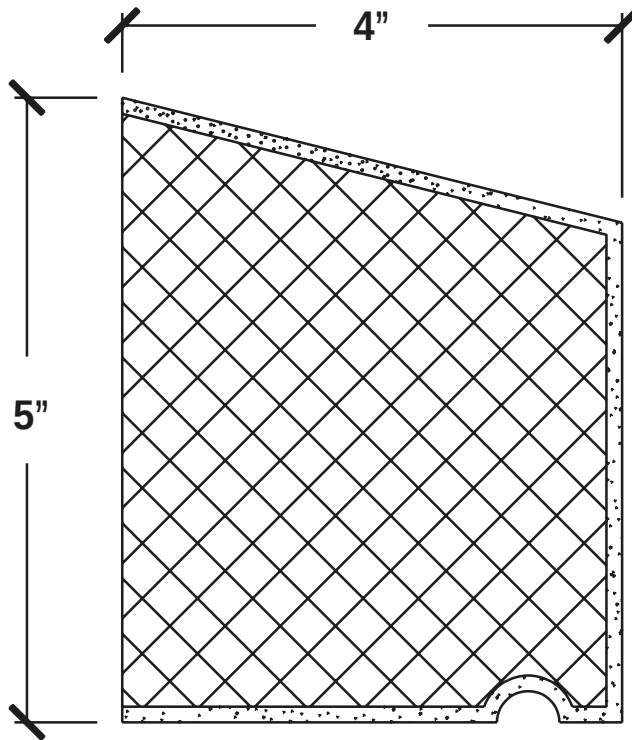


SILLS - OS 001





SILLS - OS 002

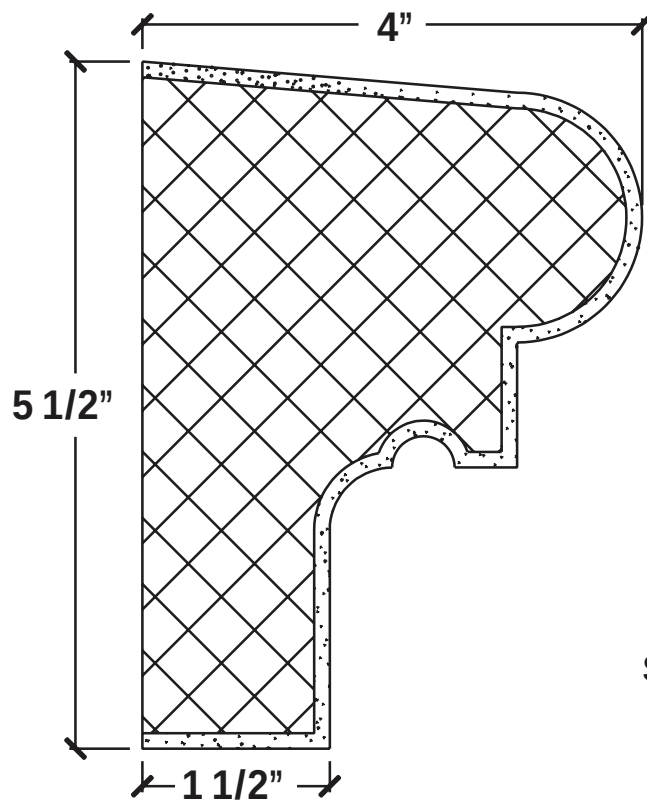


Scale: 1" = 1 1/2"





SILLS - OS 003

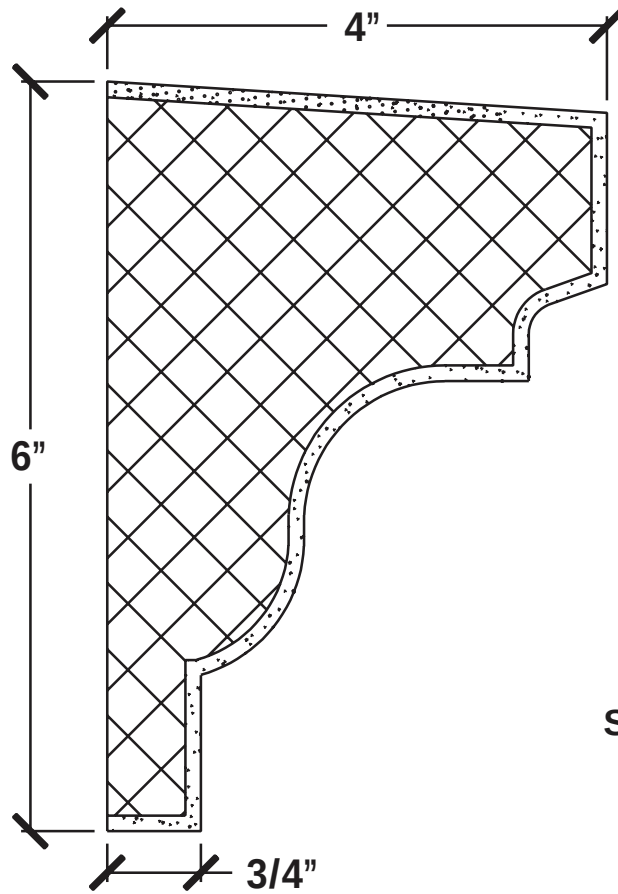


Scale: 1" = 1 1/2"

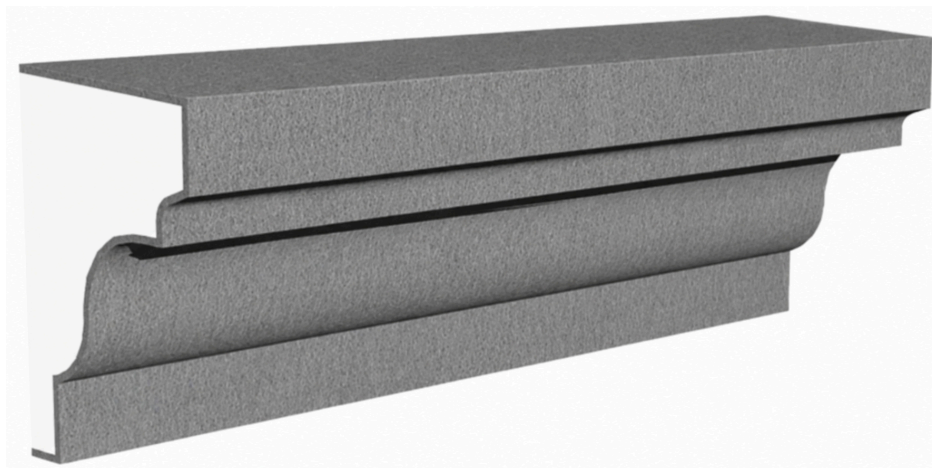




SILLS - OS 004

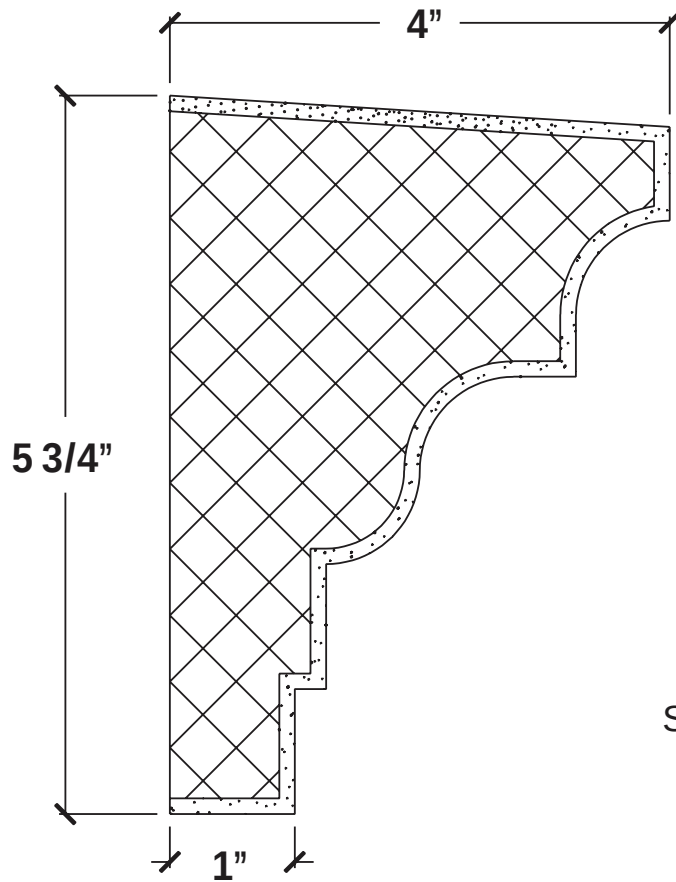


Scale: 1" = 1 1/2"





SILLS - OS 005



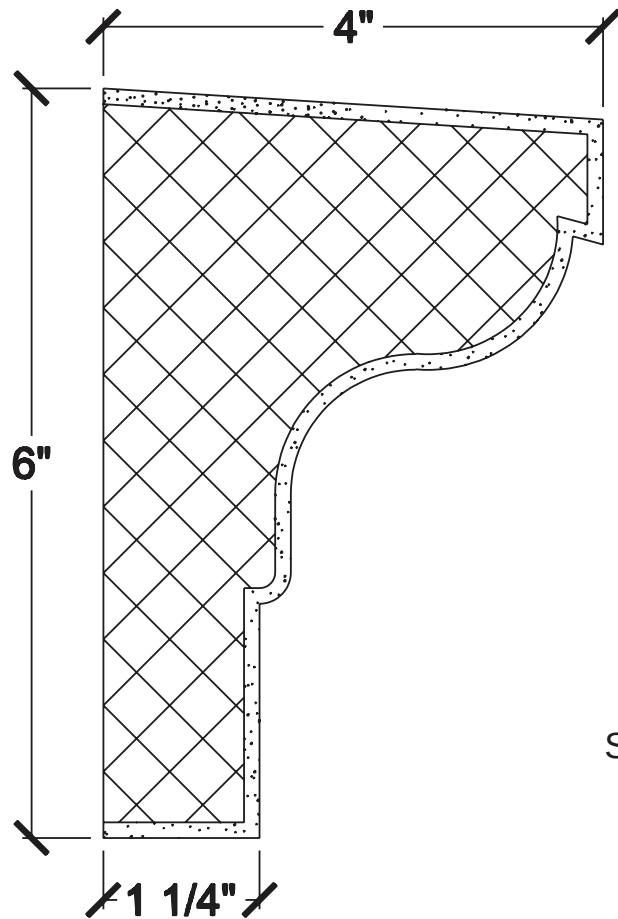
Scale: 1" = 1 1/2"



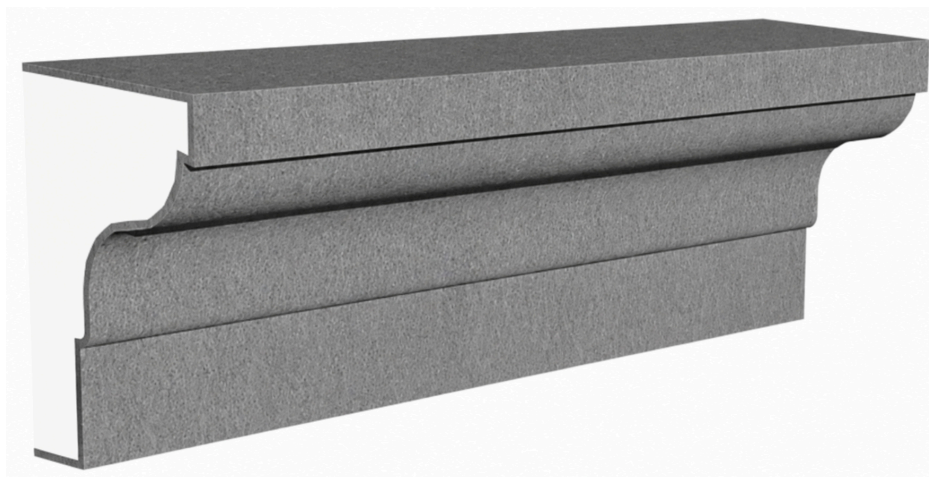


DECORAWALL
INC.

SILLS - OS 006



Scale: 1" = 1 1/2"

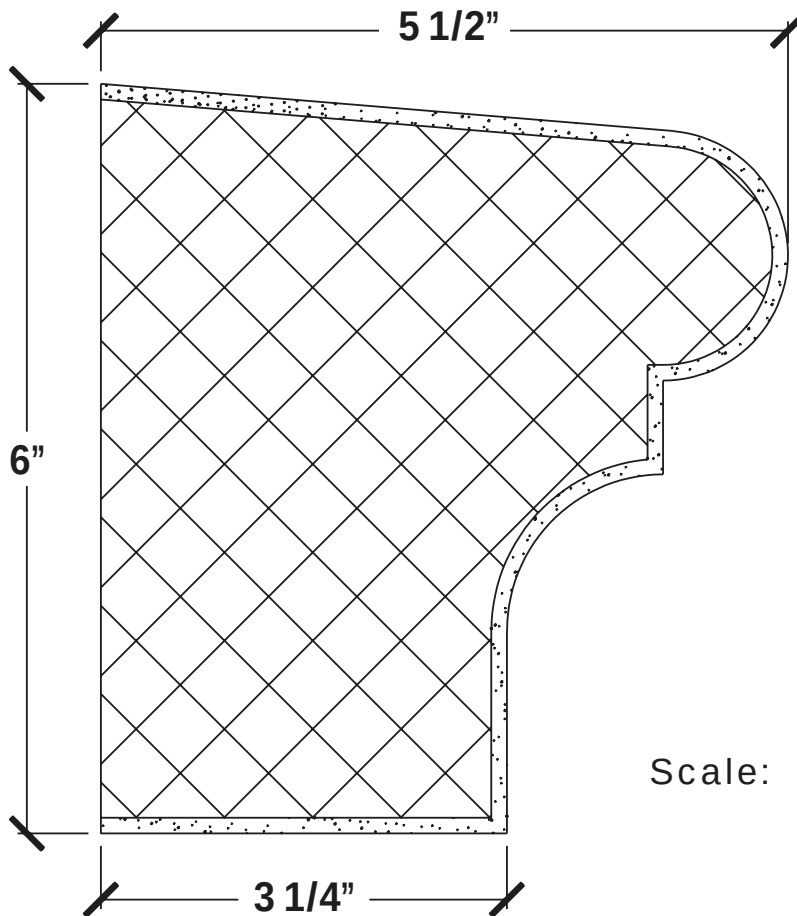


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SILLS - OS 007



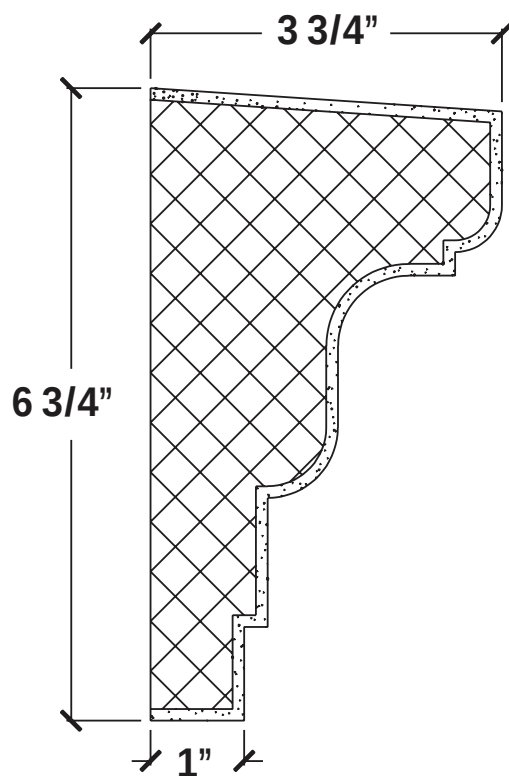
Scale: 1" = 1 1/2"



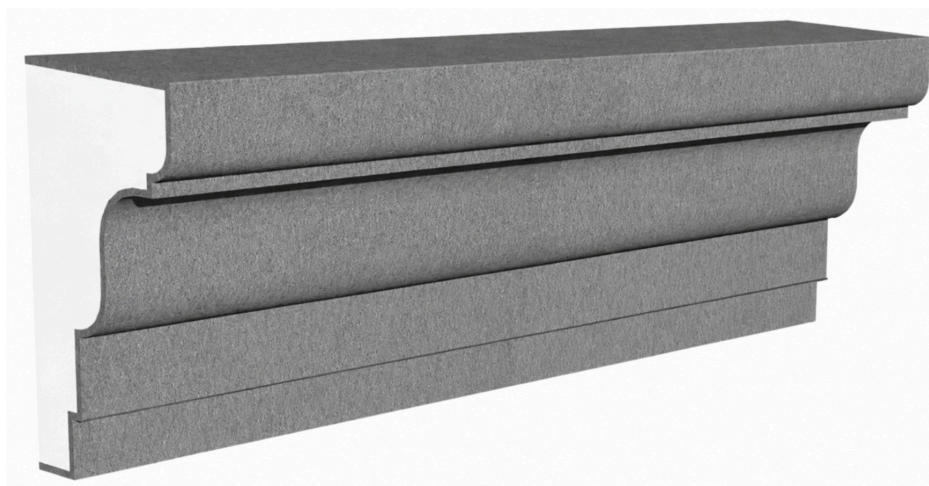


DECORAWALL
INC.

SILLS - OS 008



Scale: 1" = 2"

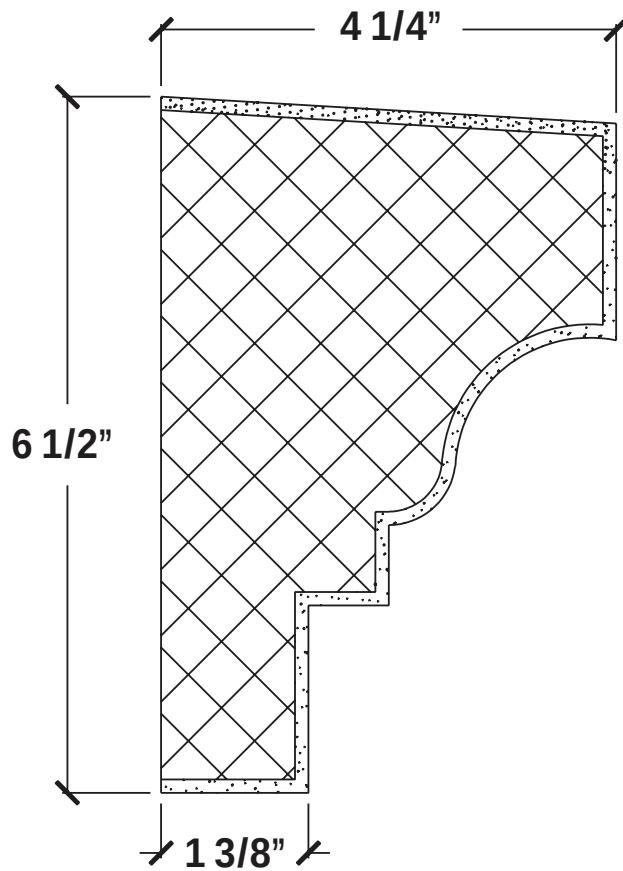


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SILLS - OS 009

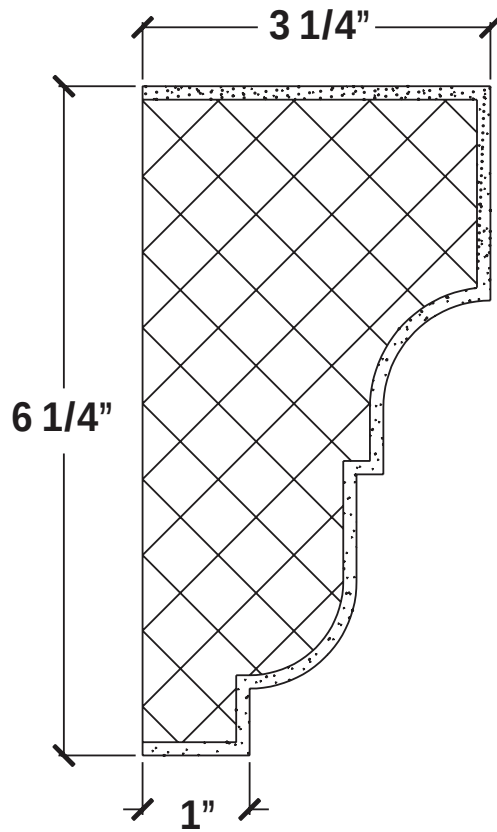


Scale: 1" = 1 $\frac{3}{4}"$





SILLS - OS 010

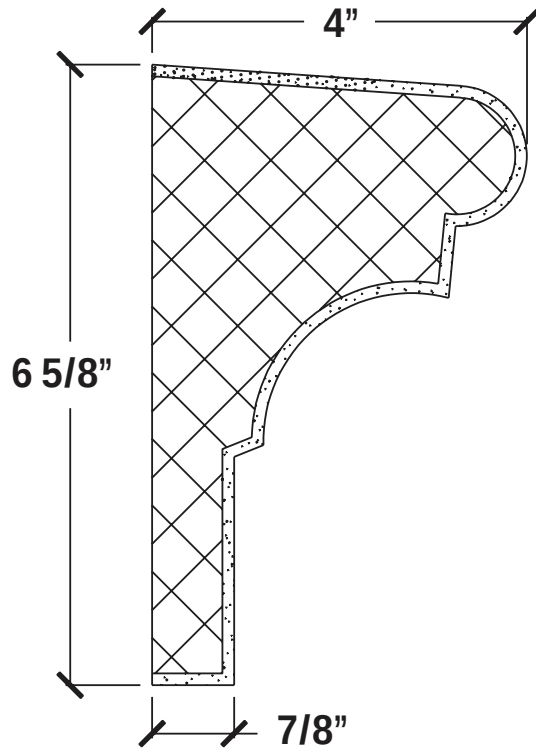


Scale: 1" = 1 3/4"

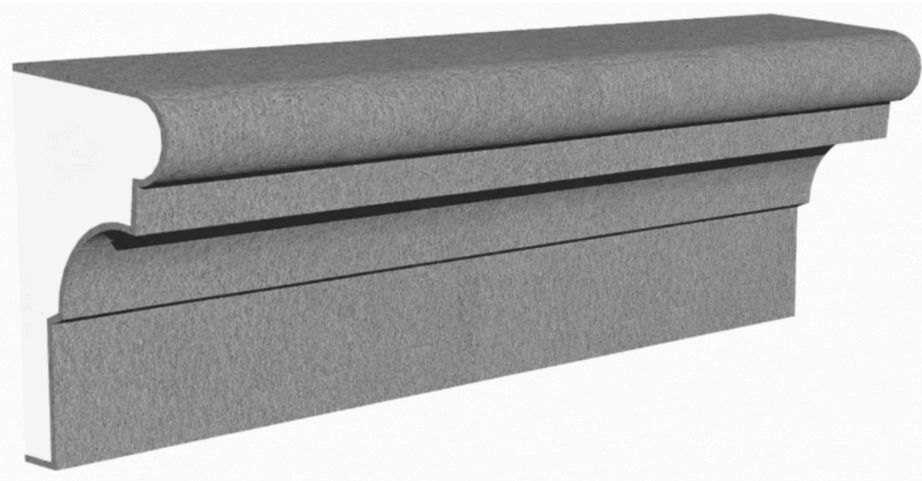




SILLS - OS 011



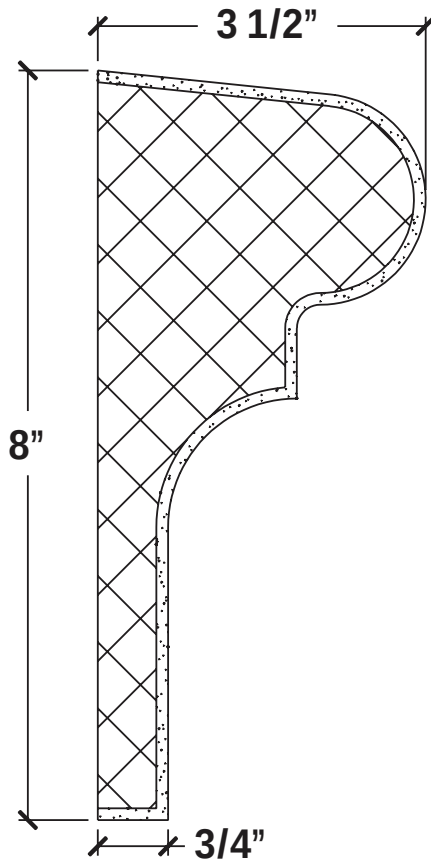
Scale: 1" = 2"



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SILLS - OS 012

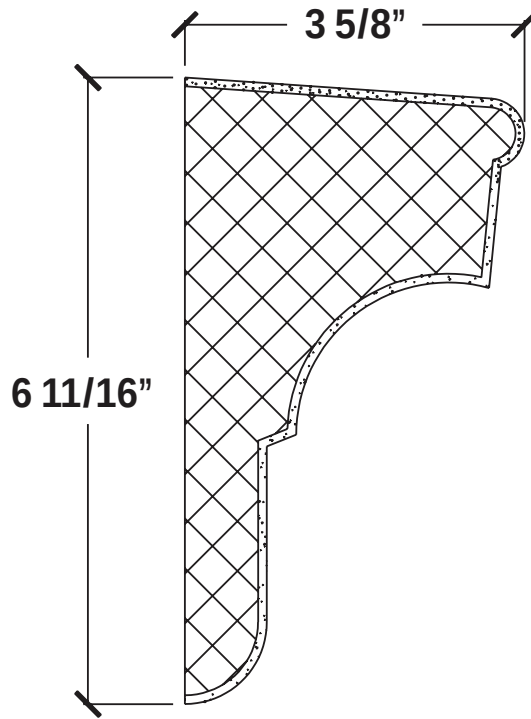


Scale: 1" = 2"





SILLS - OS 013

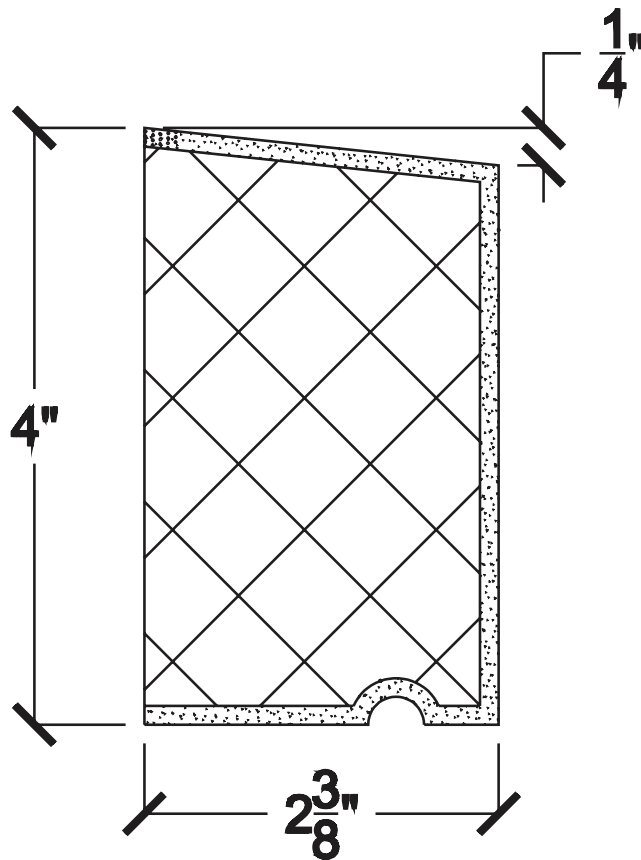


Scale: 1" = 2"

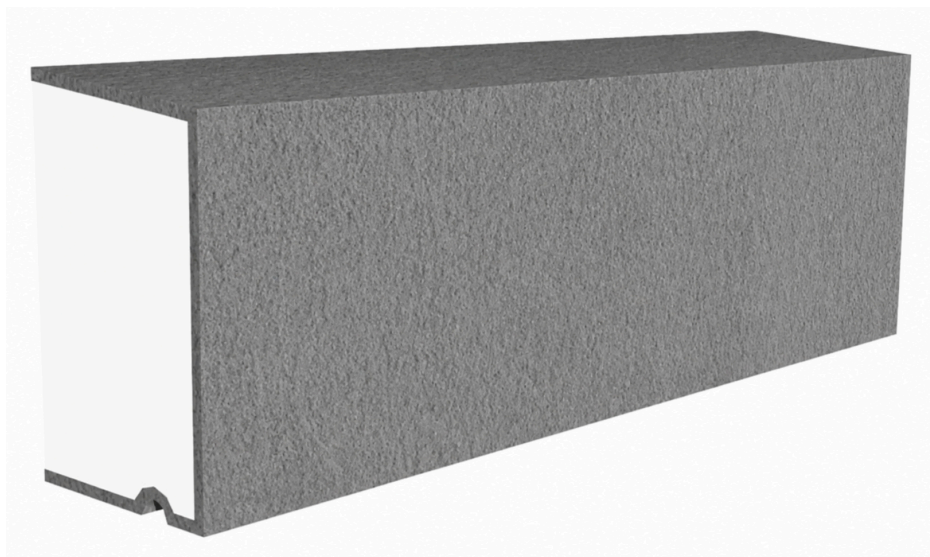




SILLS - OS 014

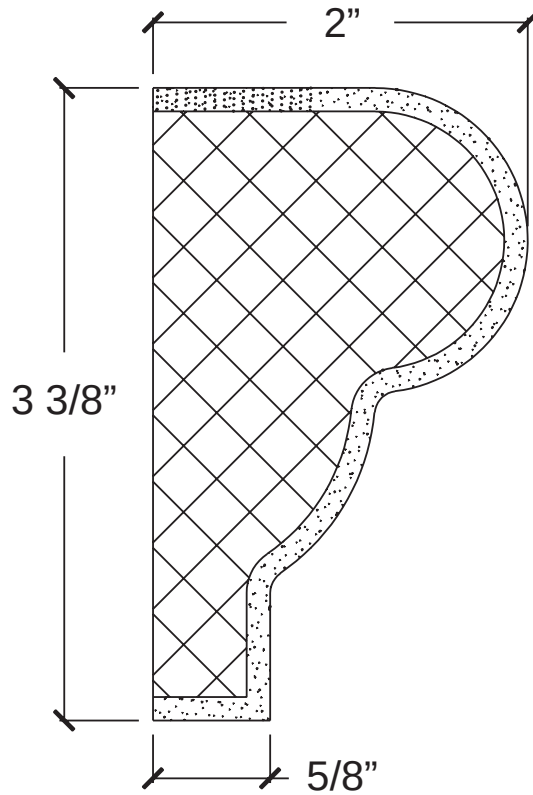


Scale: 1" = 1 1/4"



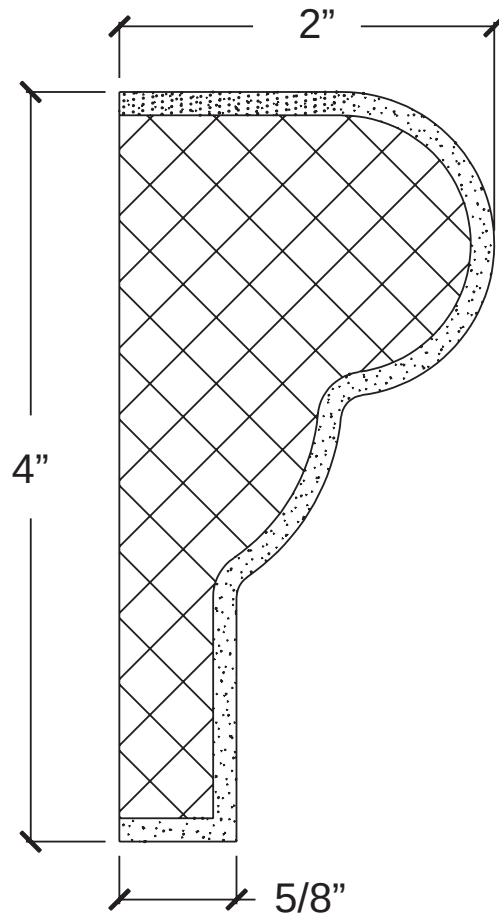


TRIMS - OT 001

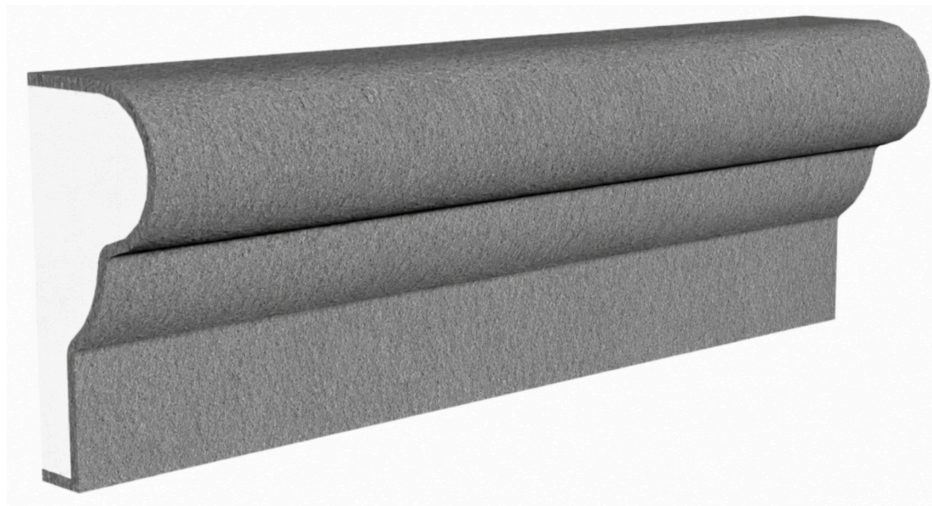


Scale: 1" = 1"





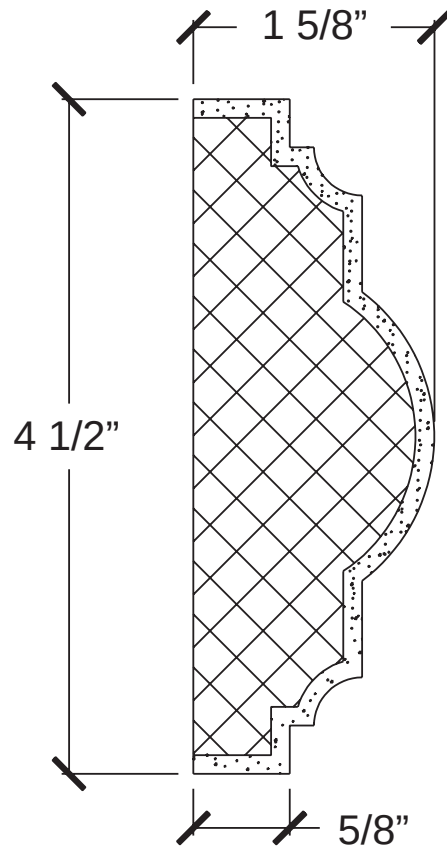
Scale: 1" = 1"



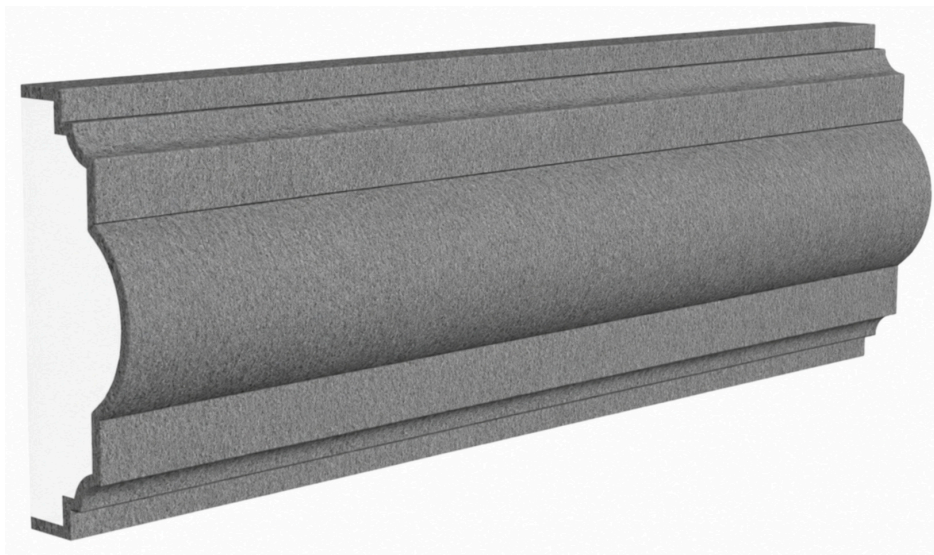


DECORAWALL
INC.

TRIMS - OT 003



Scale: 1" = 1 1/4"

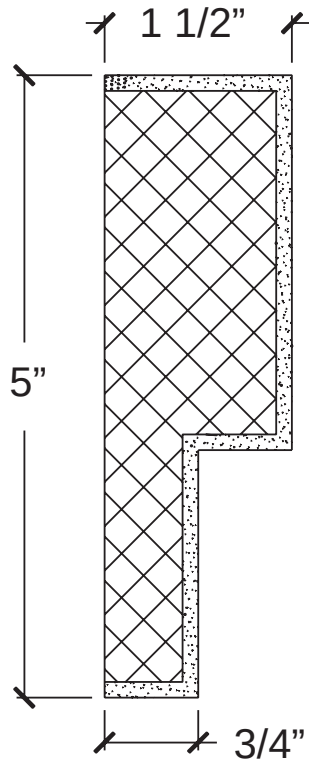


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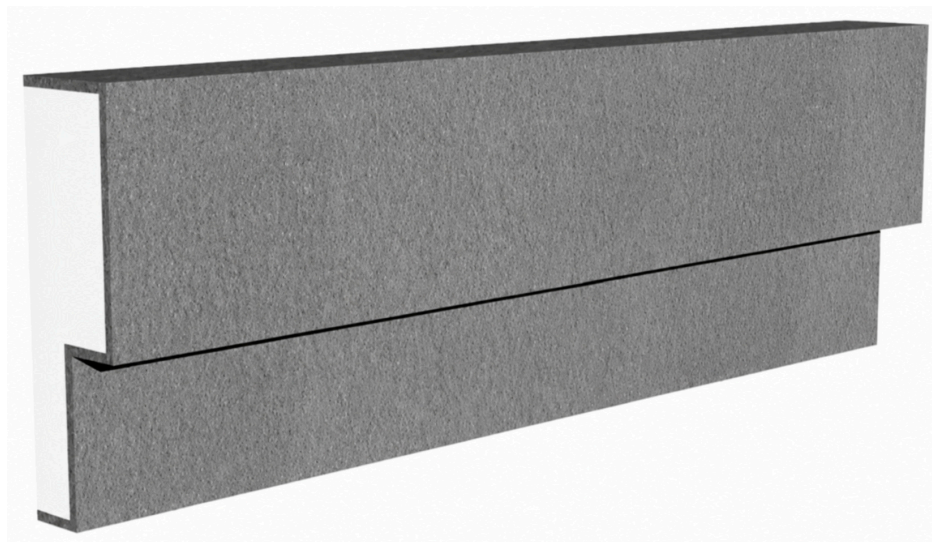
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TRIMS - OT 004



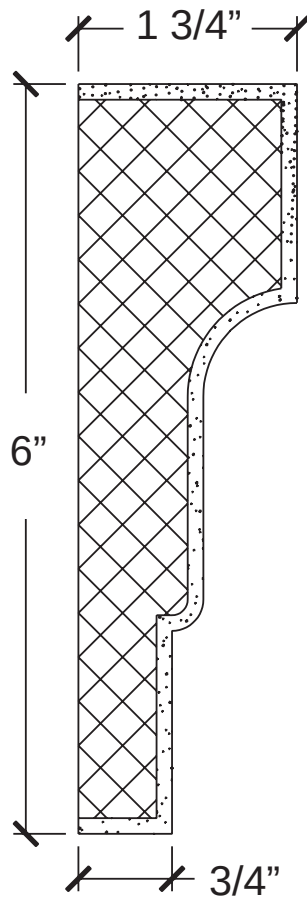
Scale: 1" = 1 1/2"



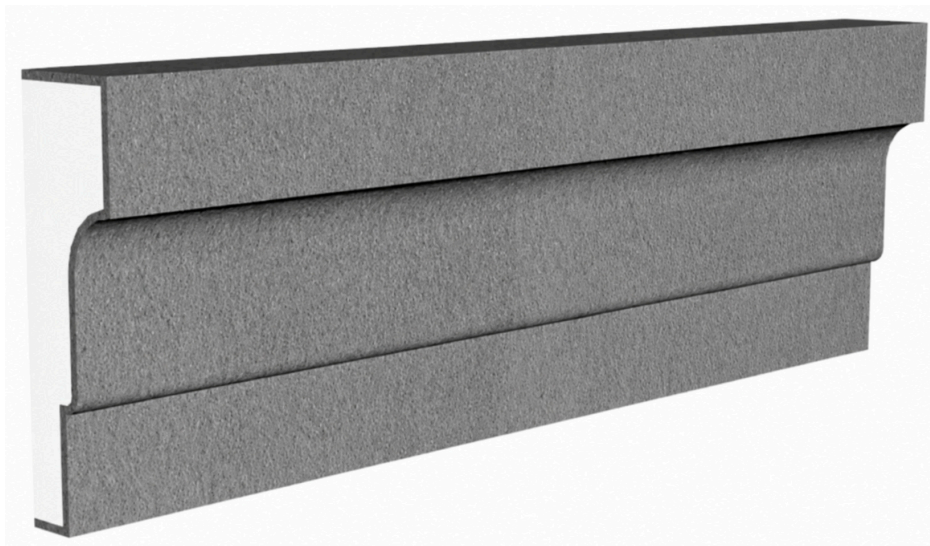
Promould® Line



TRIMS - OT 005

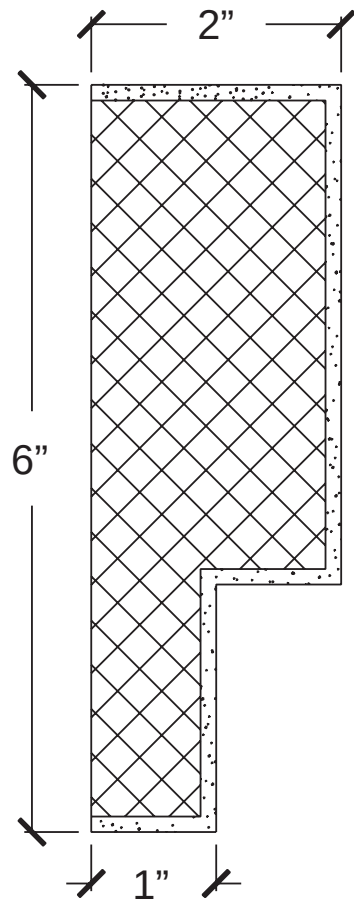


Scale: 1" = 1 1/2"

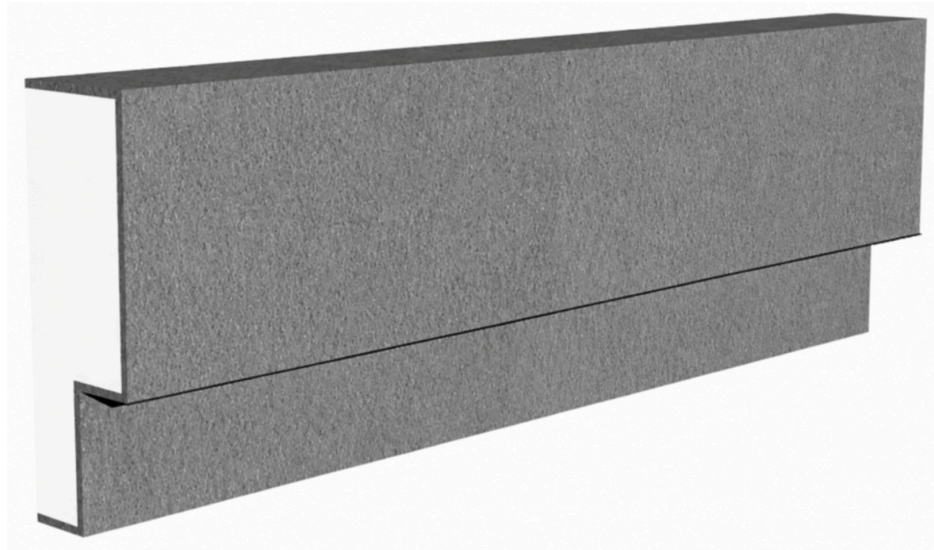


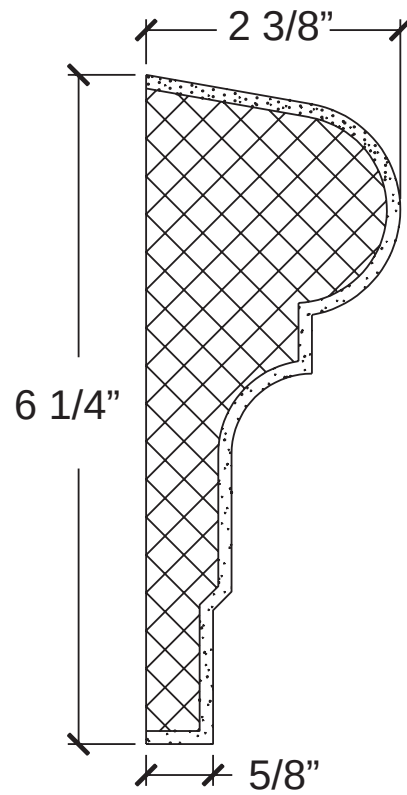
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Scale: 1" = 1 1/2"





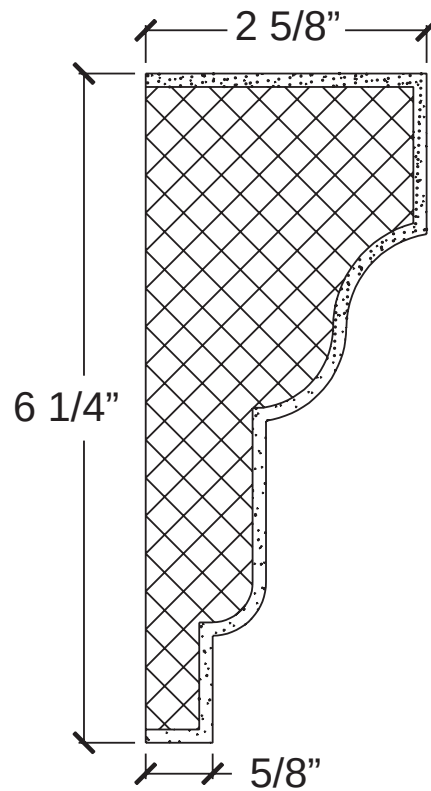
Scale: 1" = 1 3/4"





DECORAWALL
INC.

TRIMS - OT 009



Scale: 1" = 1 3/4"

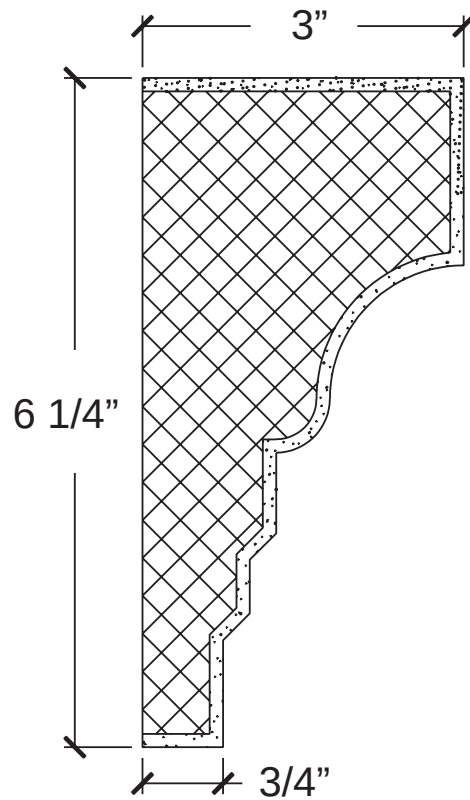


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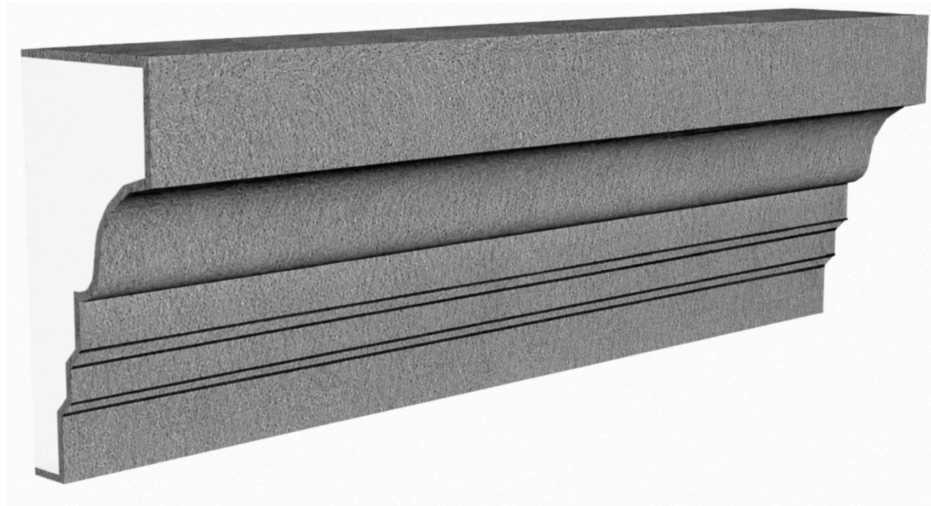
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TRIMS - OT 010

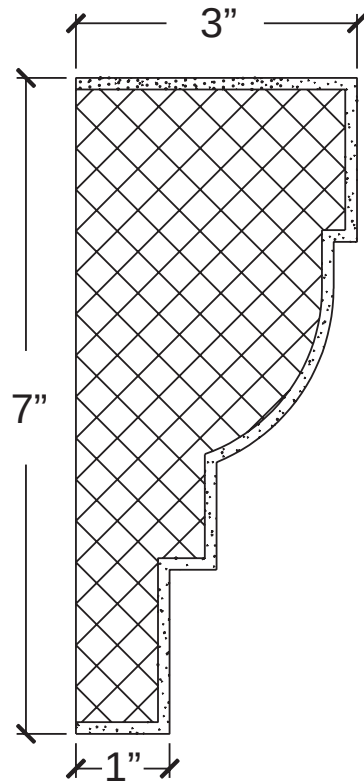


Scale: 1" = 1 3/4"

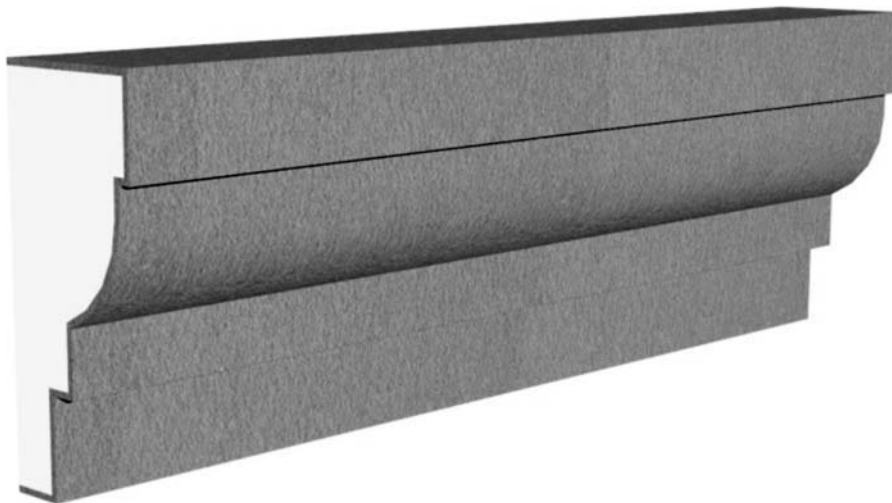




TRIMS - OT 011



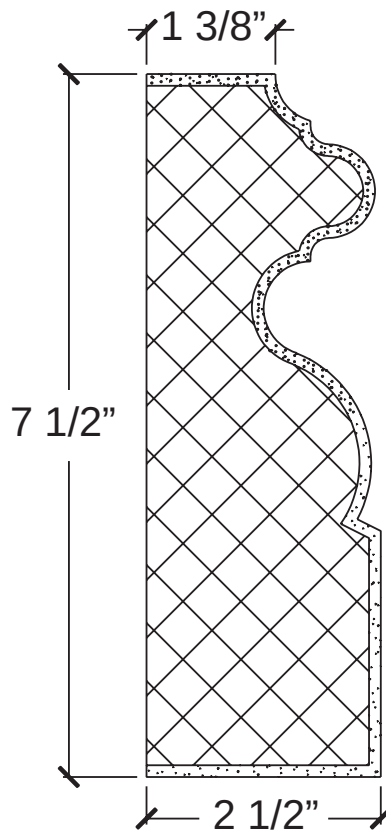
Scale: 1" = 2"





DECORAWALL
INC.

TRIMS - OT 013



Scale: 1" = 2"

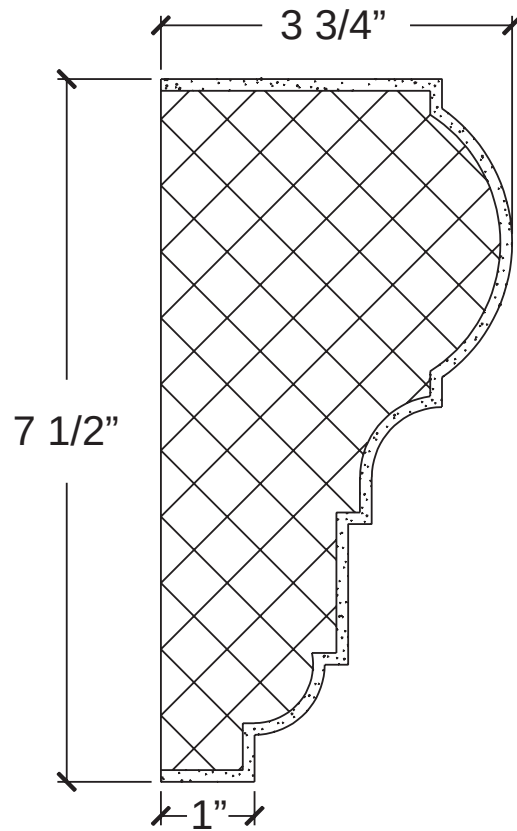


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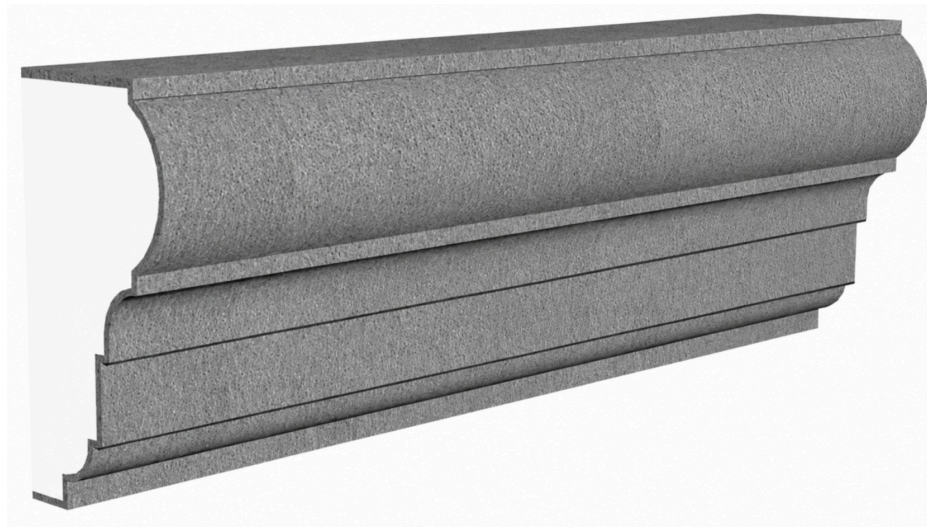
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TRIMS - OT 014

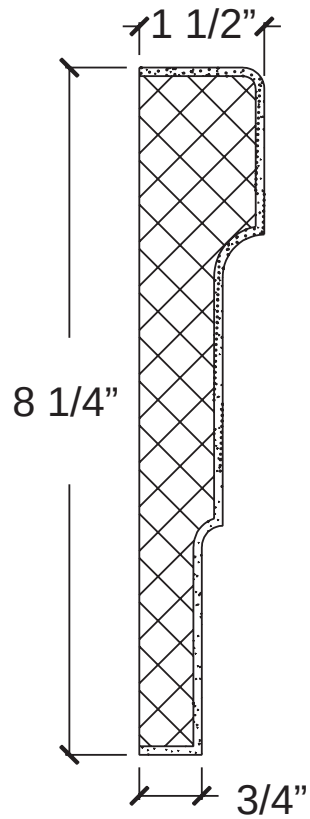


Scale: 1" = 2"

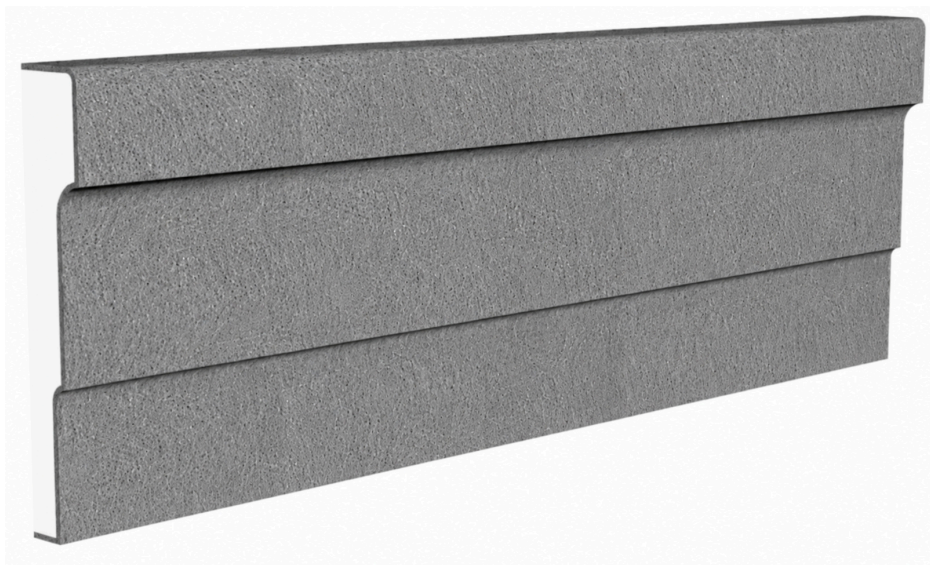




TRIMS - OT 015



Scale: 1" = 2 1/4"

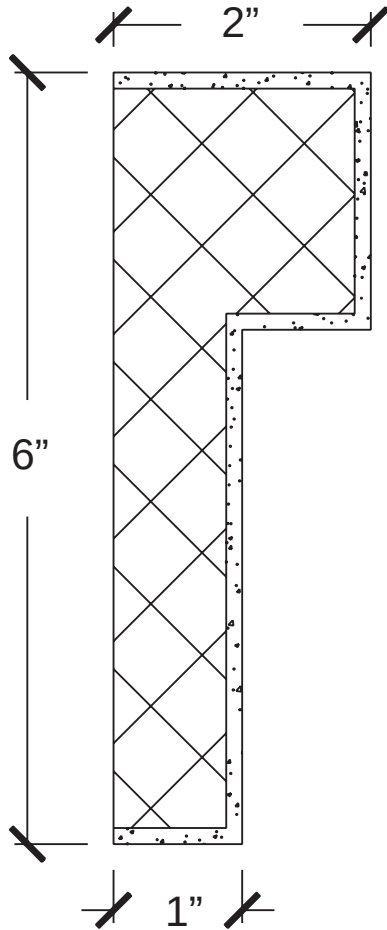




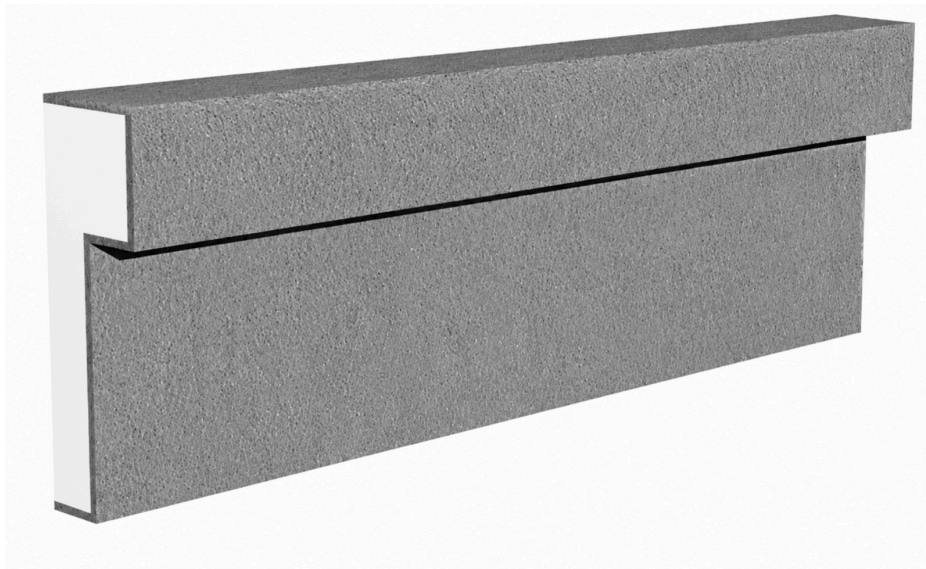
DECORAWALL

INC.

TRIMS - OT 016



Scale: 1" = 1 1/2"

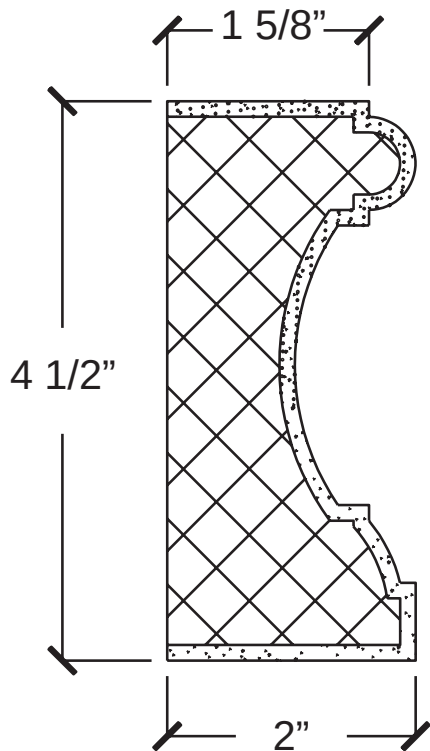


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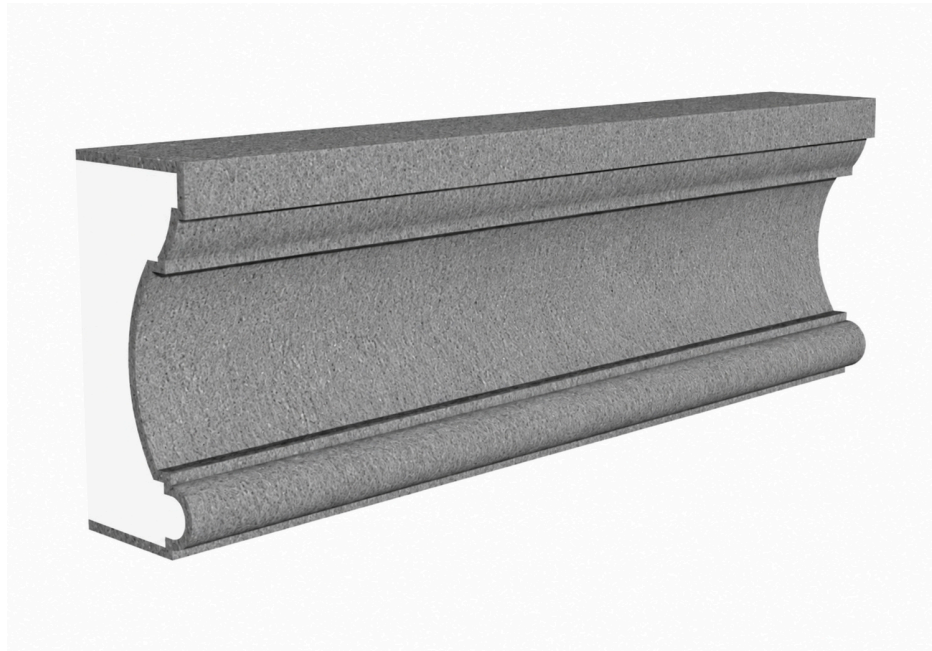
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TRIMS - OT 017



Scale: 1" = 1 1/2"

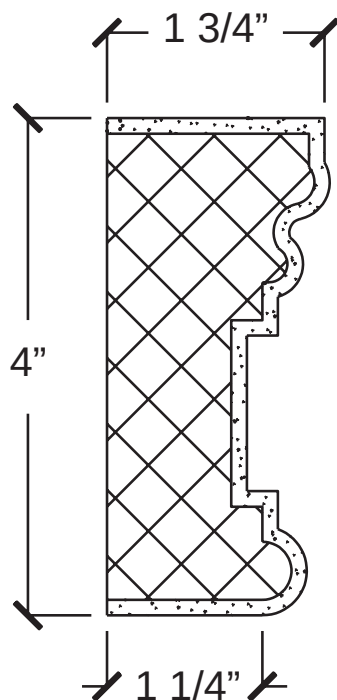


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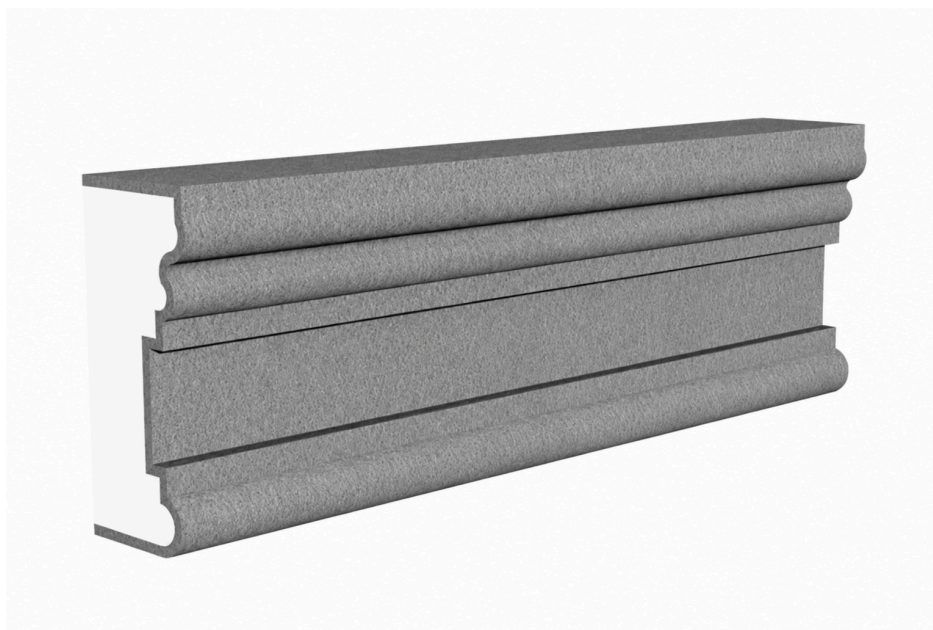


DECORAWALL
INC.

TRIMS - OT 018



Scale: 1" = 1 1/2"

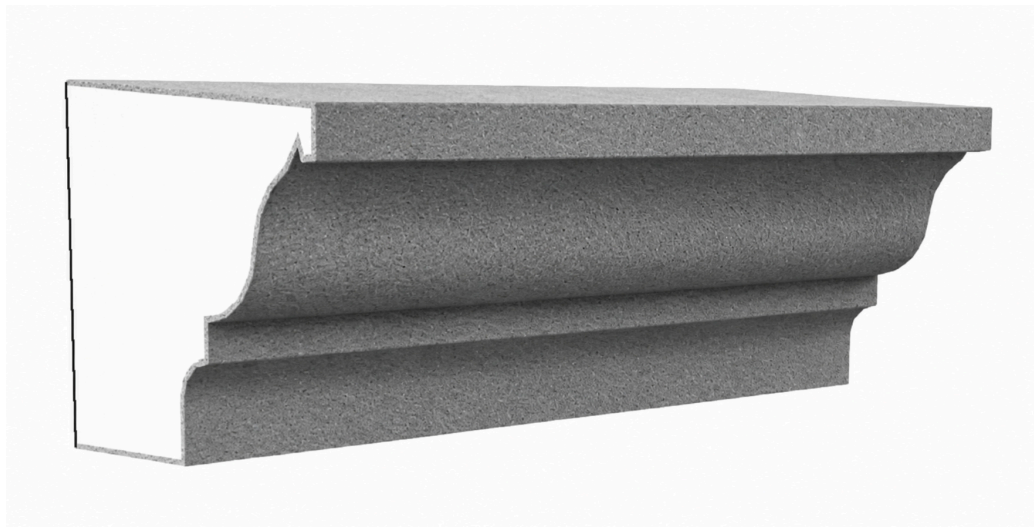
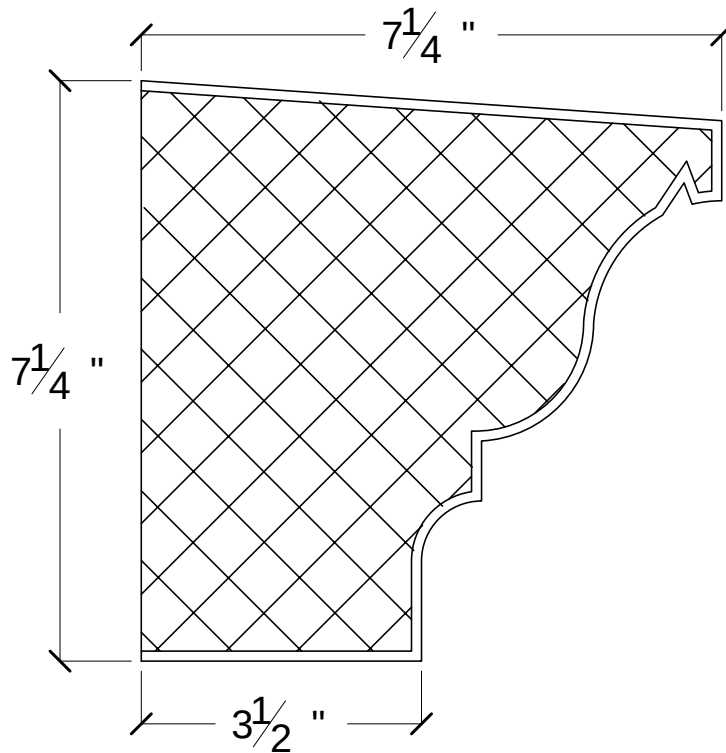


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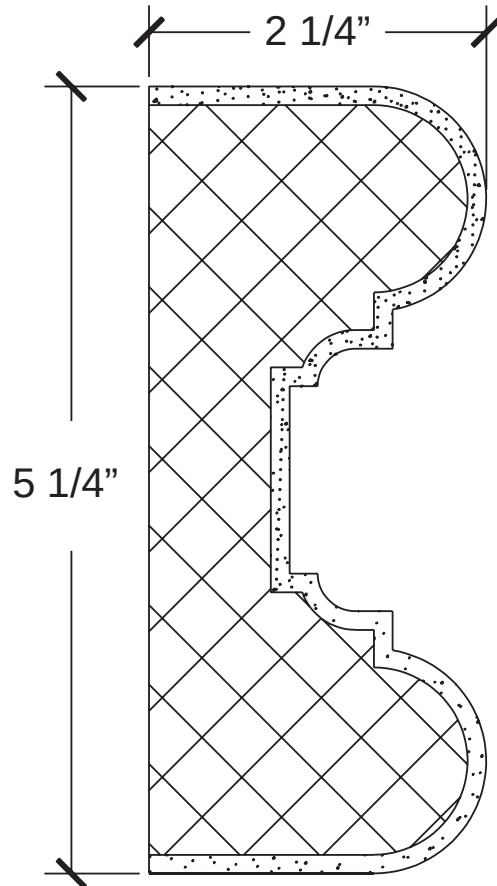
TRIMS - OT 019





DECORAWALL
INC.

MIDBANDS - MB 001



Scale: 1" = 1 1/4"

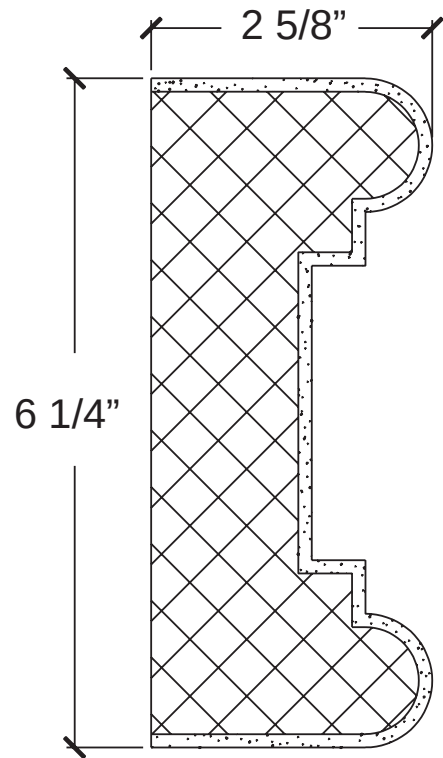


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MIDBANDS - MB 002

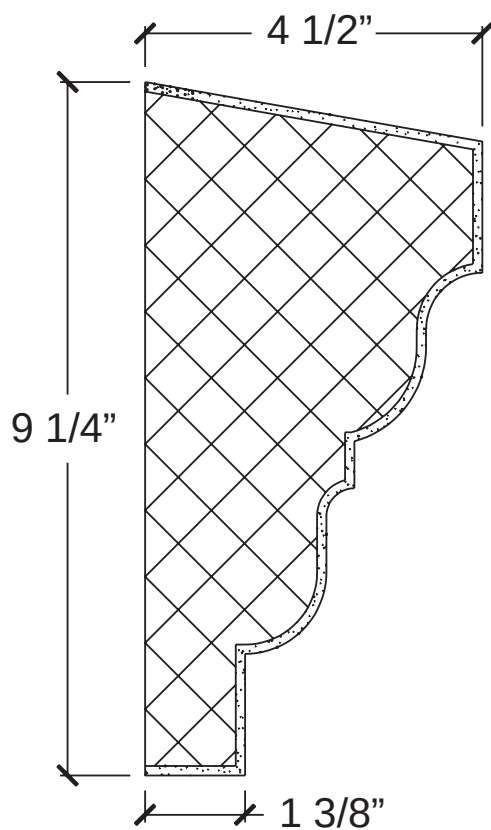


Scale: 1" = 1 3/4"





MIDBANDS - MB 003



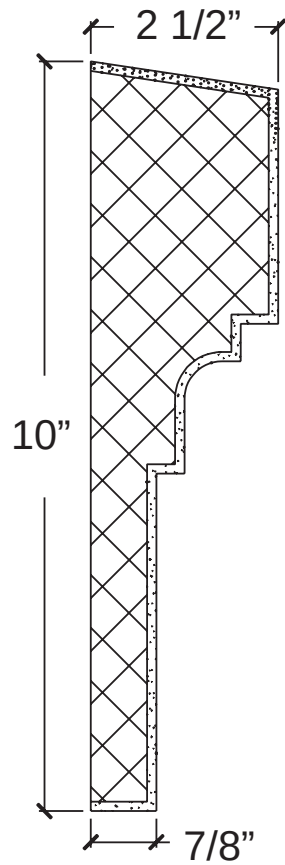
Scale: 1" = 2 1/2"



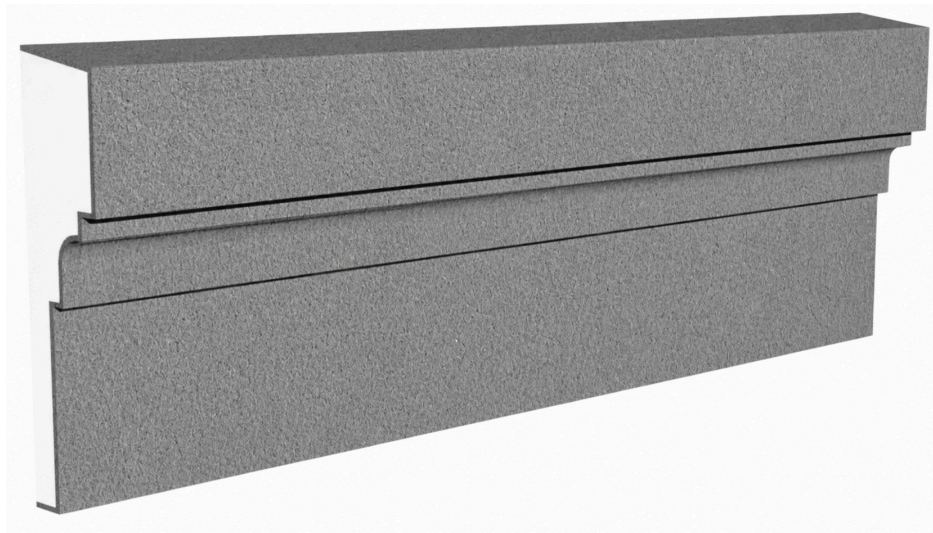
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MIDBANDS - MB 004



Scale: 1" = 2 1/2"

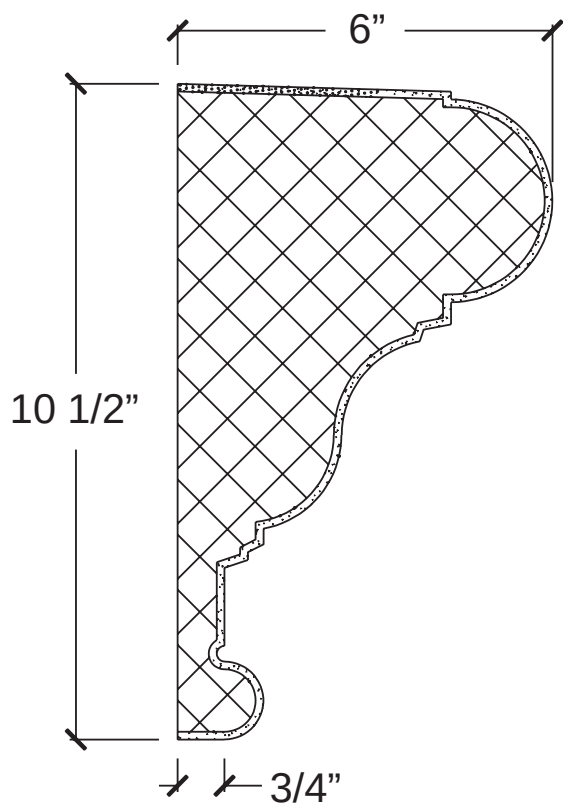


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DECORAWALL
INC.

MIDBANDS - MB 005



Scale: 1" = 3"

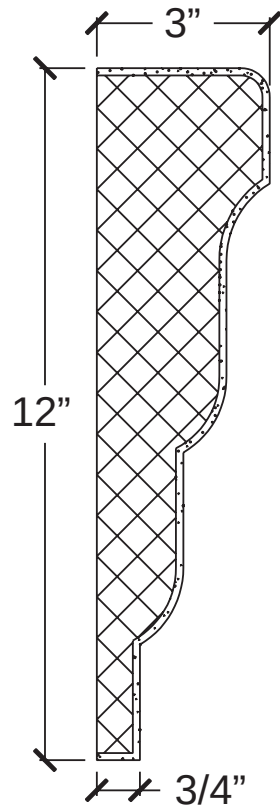


Promould Line

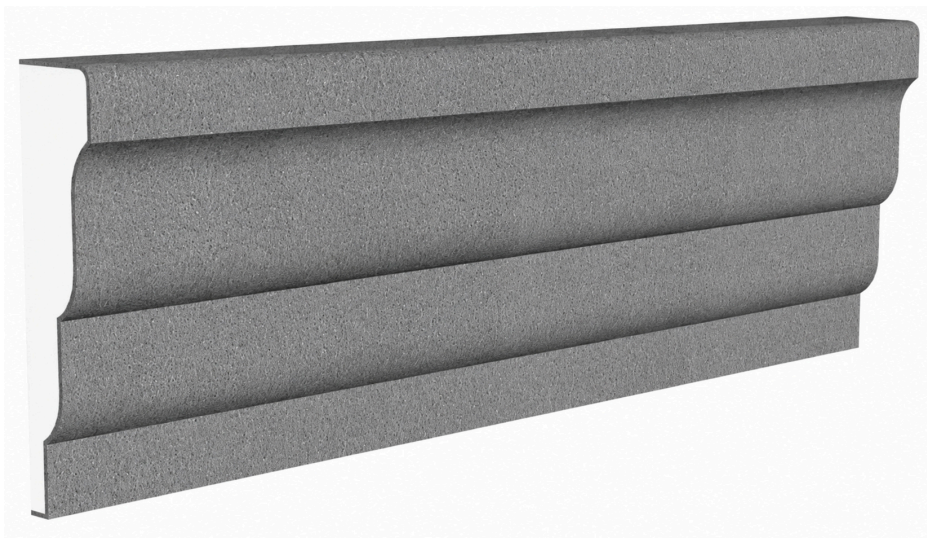
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MIDBANDS - MB 007



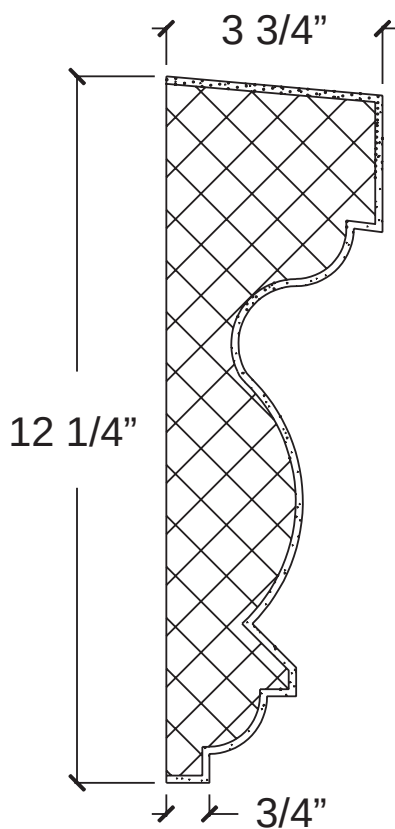
Scale: 1" = 3 1/4"





DECORAWALL
INC.

MIDBANDS - MB 009



Scale: 1" = 3 1/4"

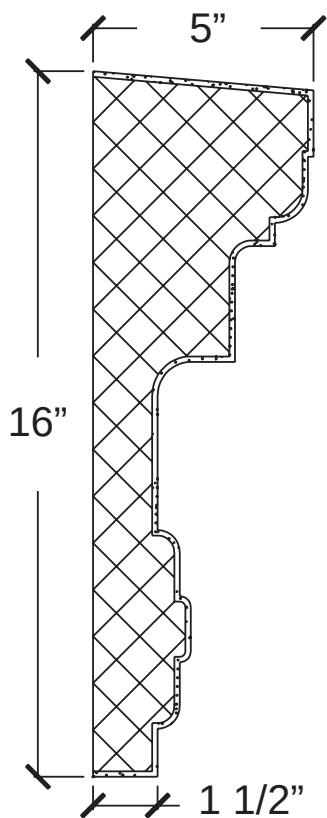


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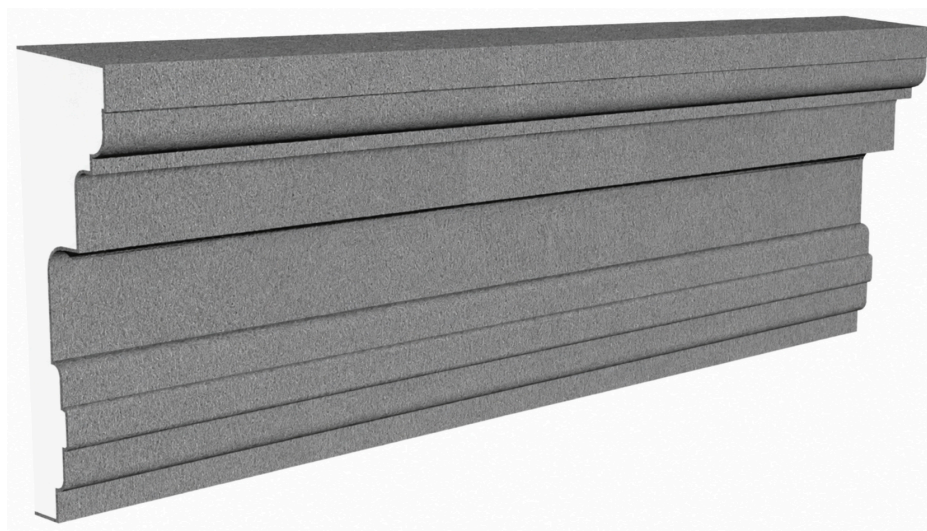
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MIDBANDS - MB 010

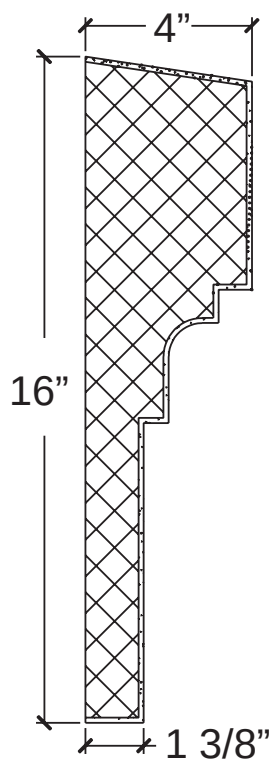


Scale: 1" = 4 1/4"

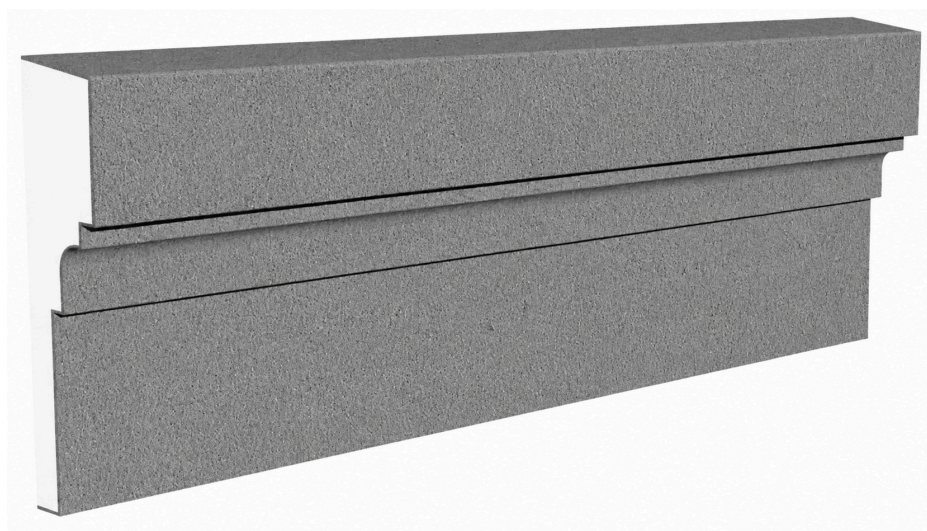




MIDBANDS - MB 011



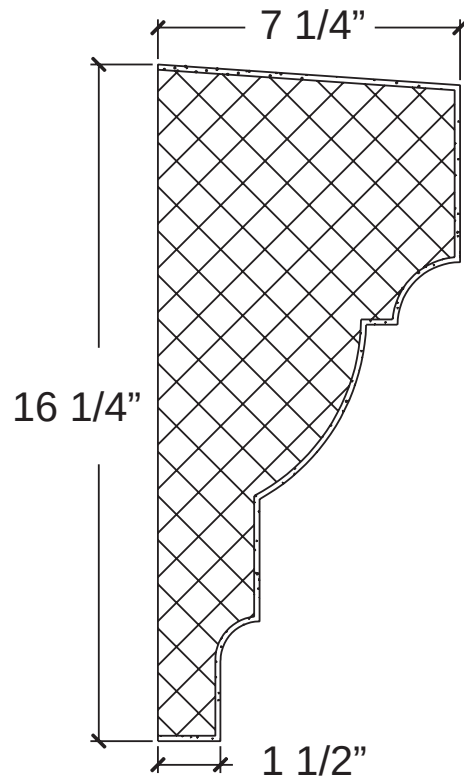
Scale: 1" = 4 1/2"



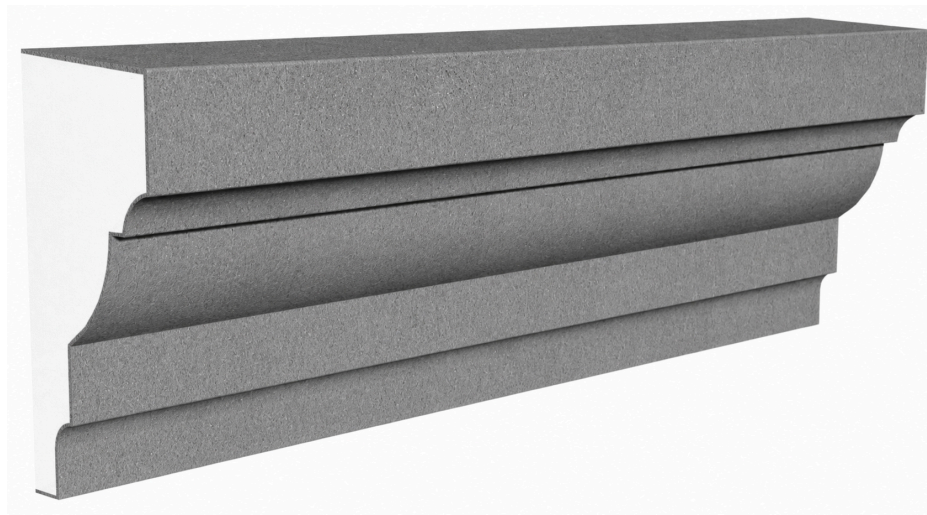


DECORAWALL
INC.

MIDBANDS - MB 012



Scale: 1" = 4 1/2"

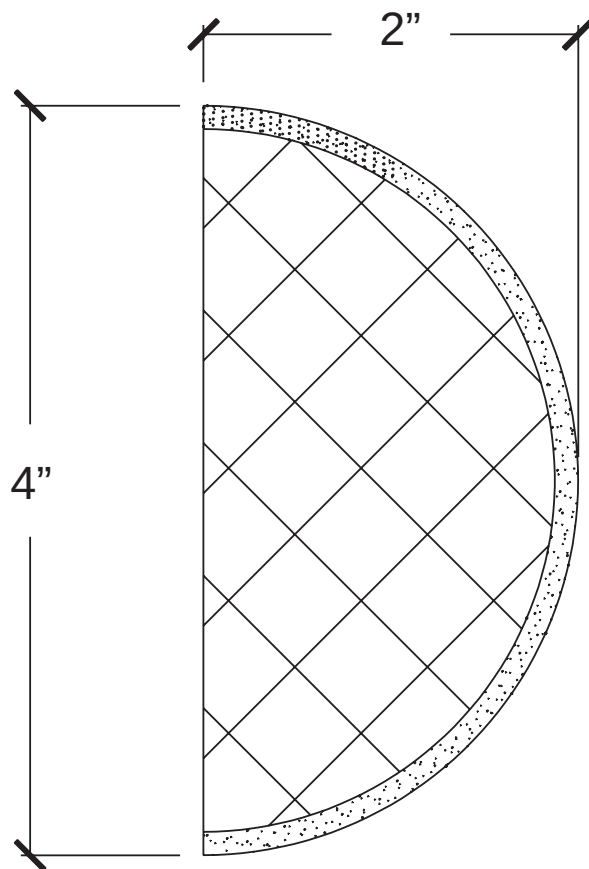


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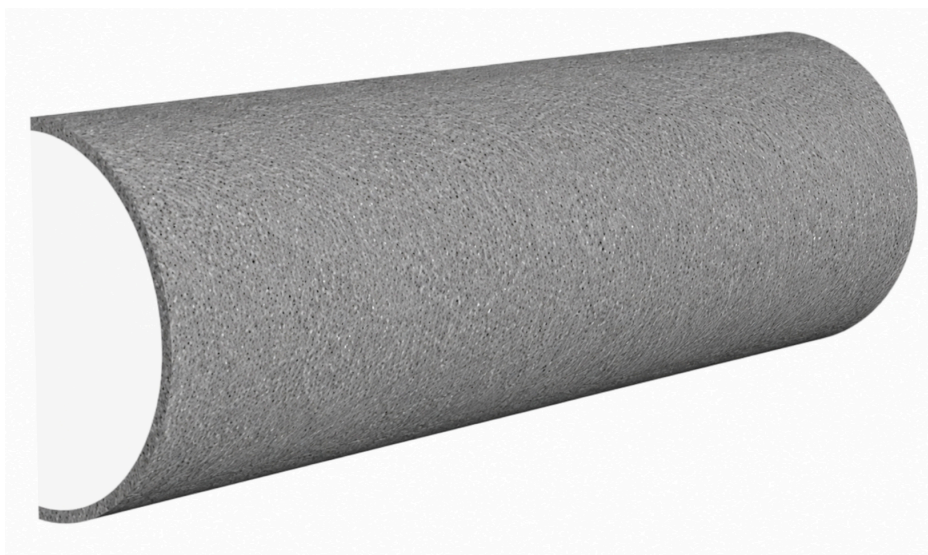
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MIDBANDS - MB 014



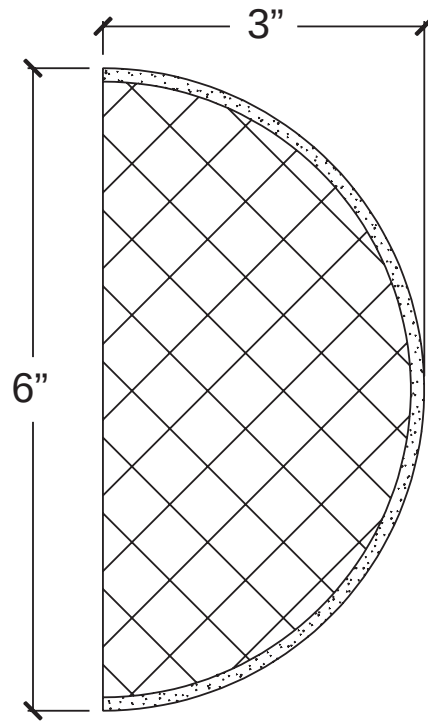
Scale: 1" = 1"



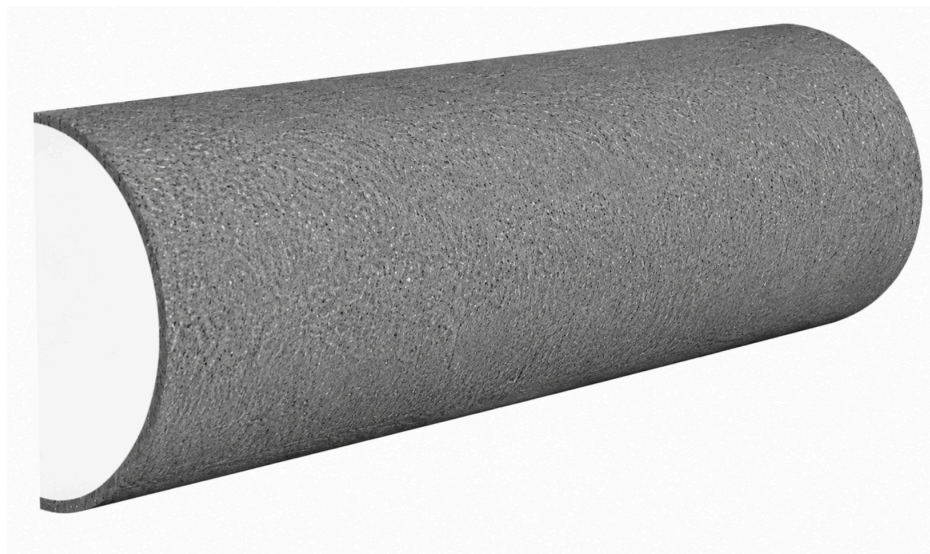
Promould® Line



MIDBANDS - MB 015



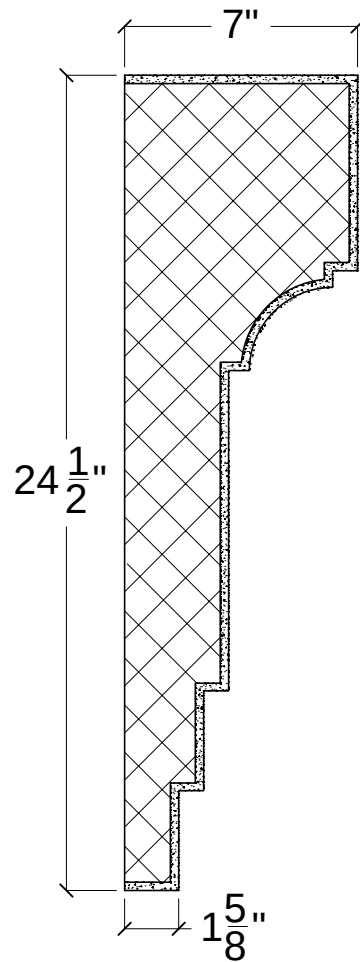
Scale: 1" = 1 3/4"





DECORAWALL
INC.

MIDBANDS - MB 016

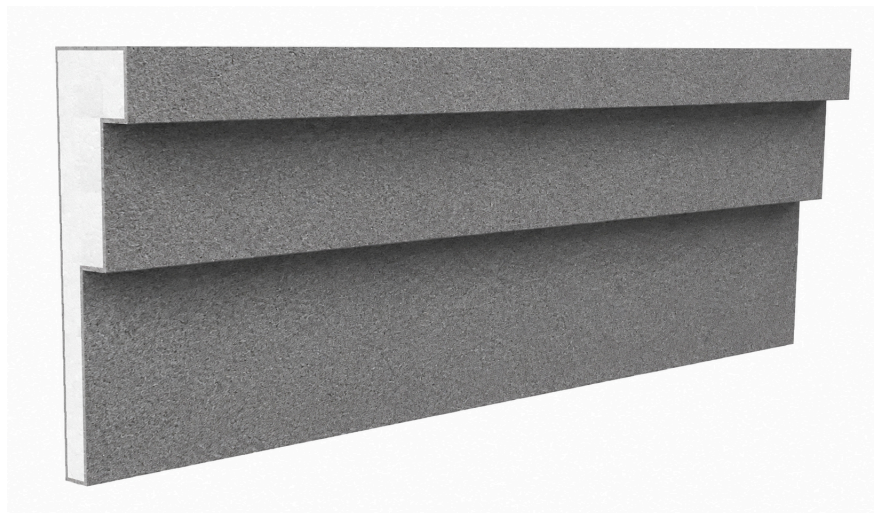
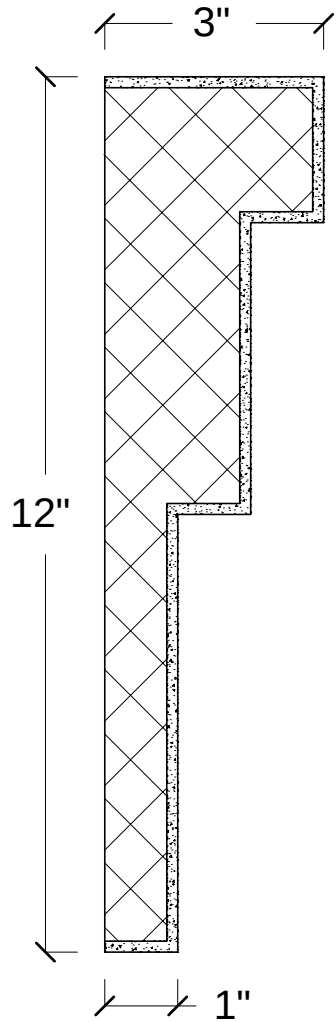


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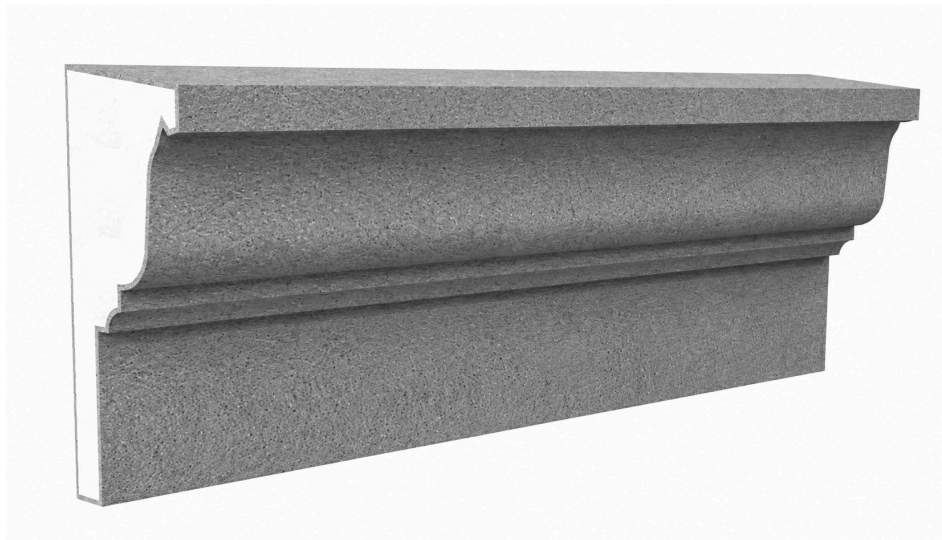
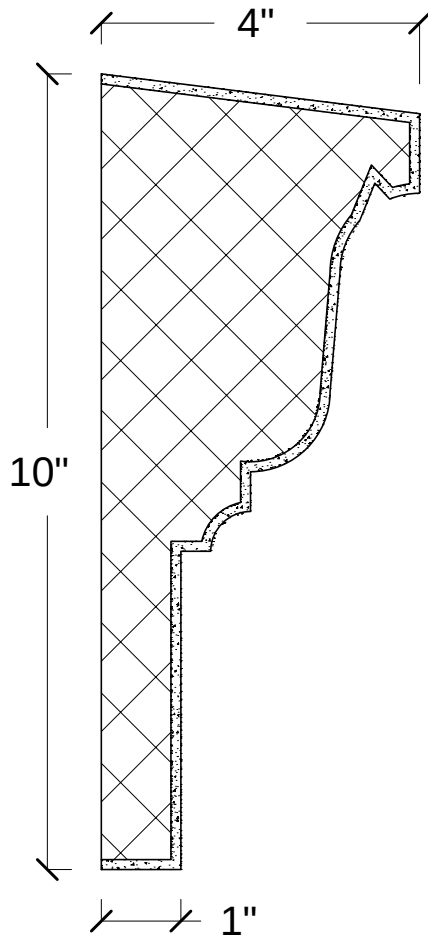


MIDBANDS - MB 017



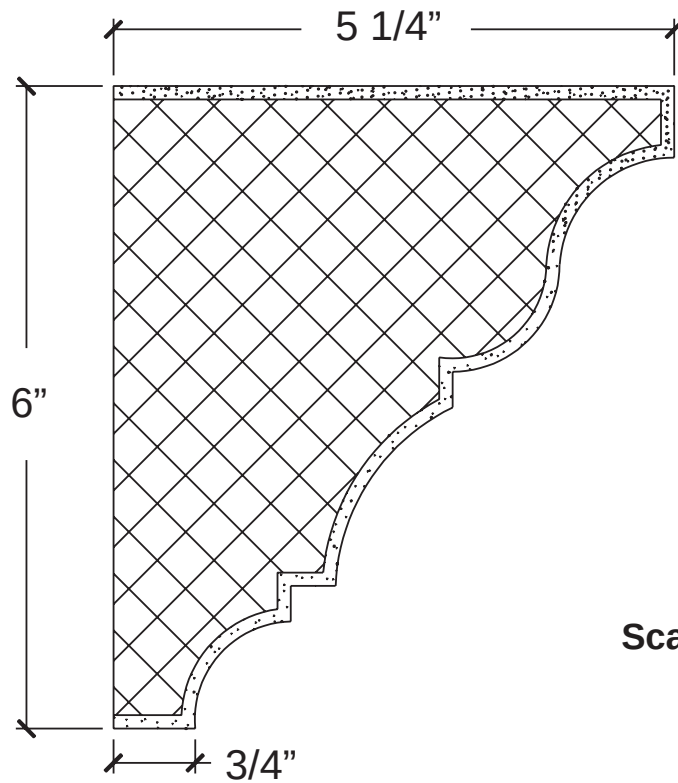


MIDBANDS - MB 018





CORNICE - CR 001



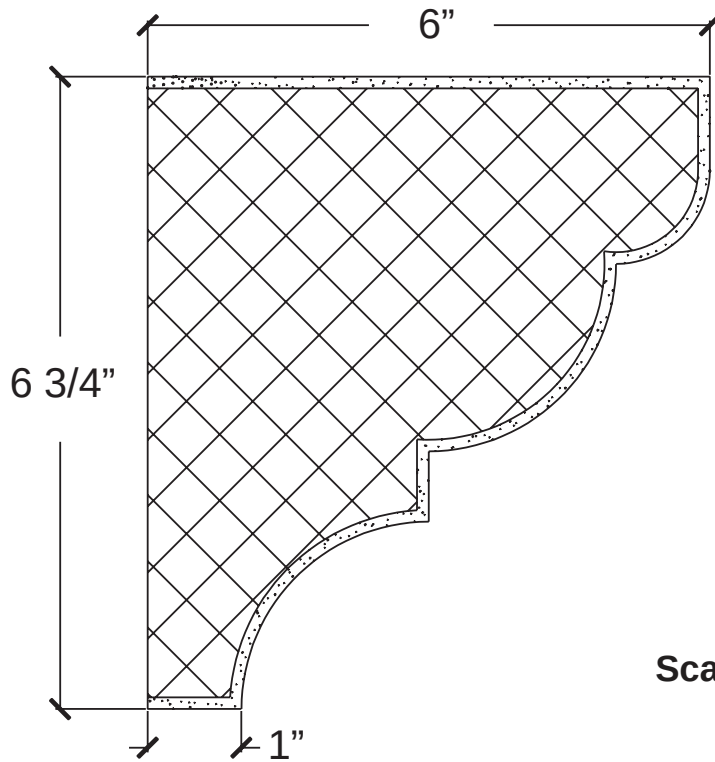
Scale: 1" = 1 3/4"



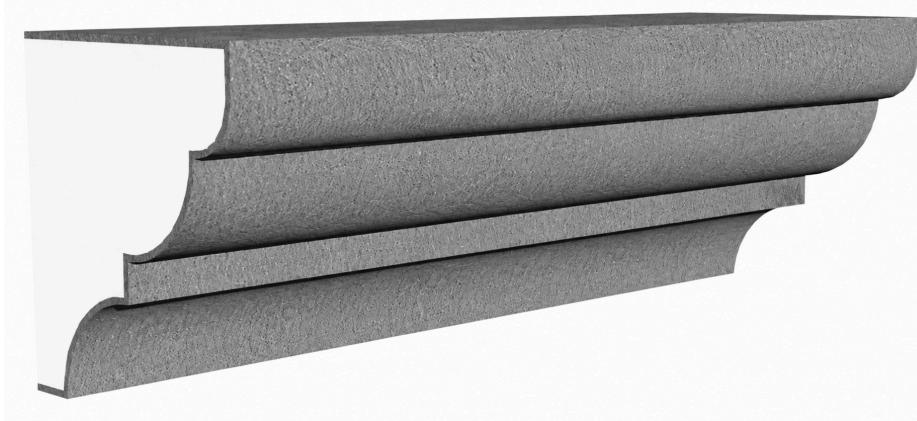
Promould® Line



CORNICE - CR 002



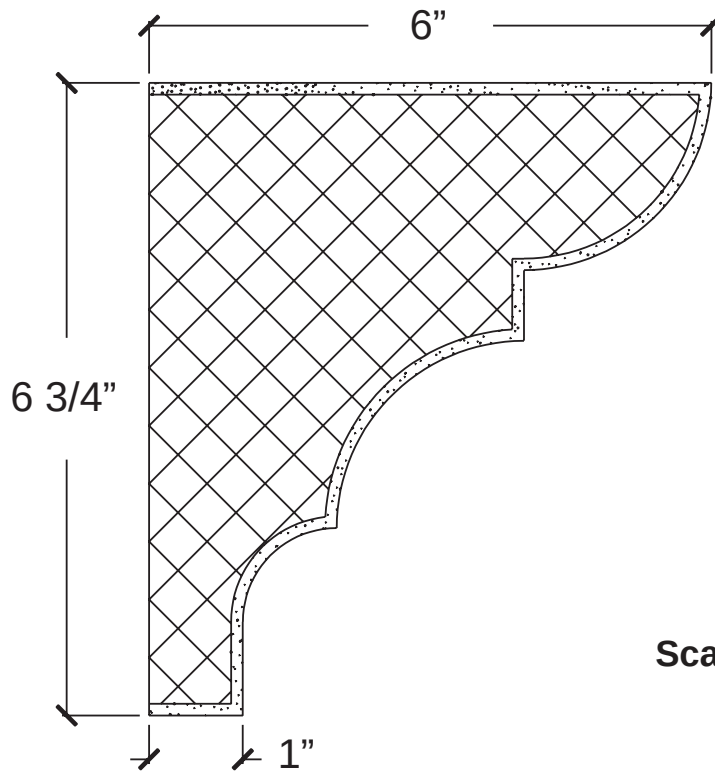
Scale: 1" = 2"



Promould® Line



CORNICE - CR 003



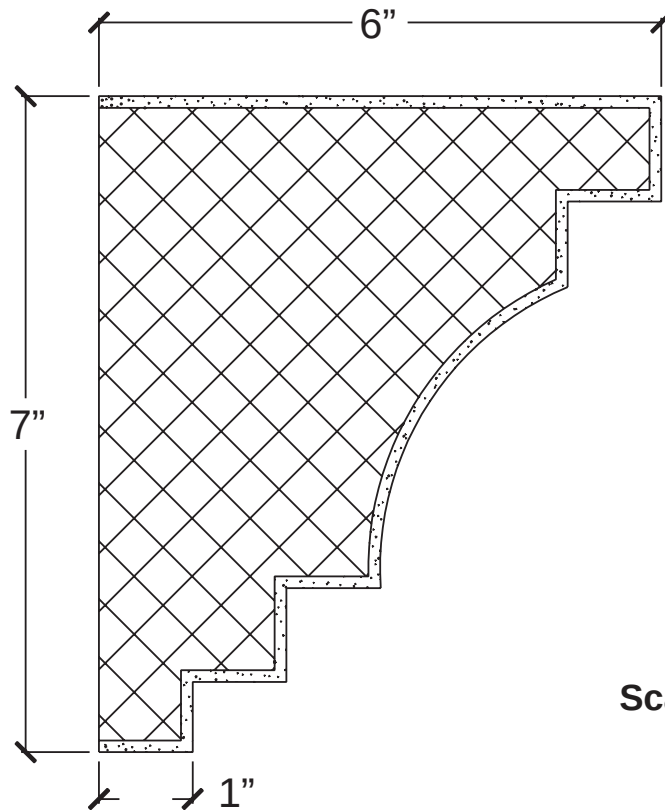
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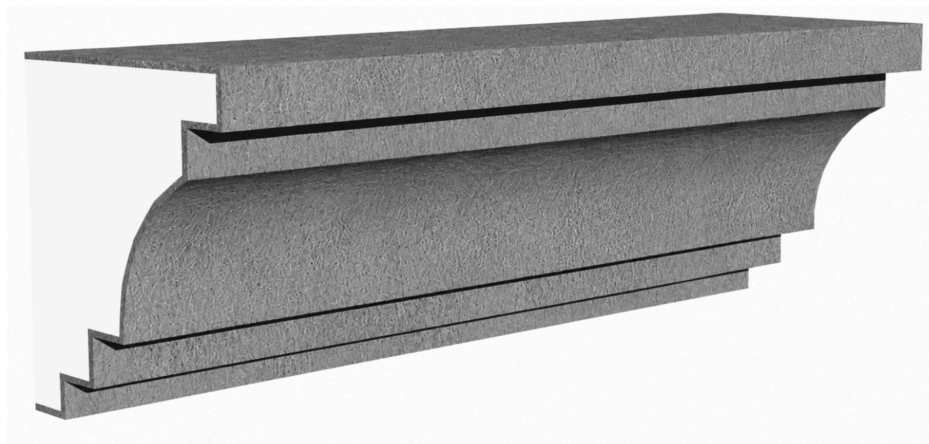
Promould® Line



CORNICE - CR 004



Scale: 1" = 2"

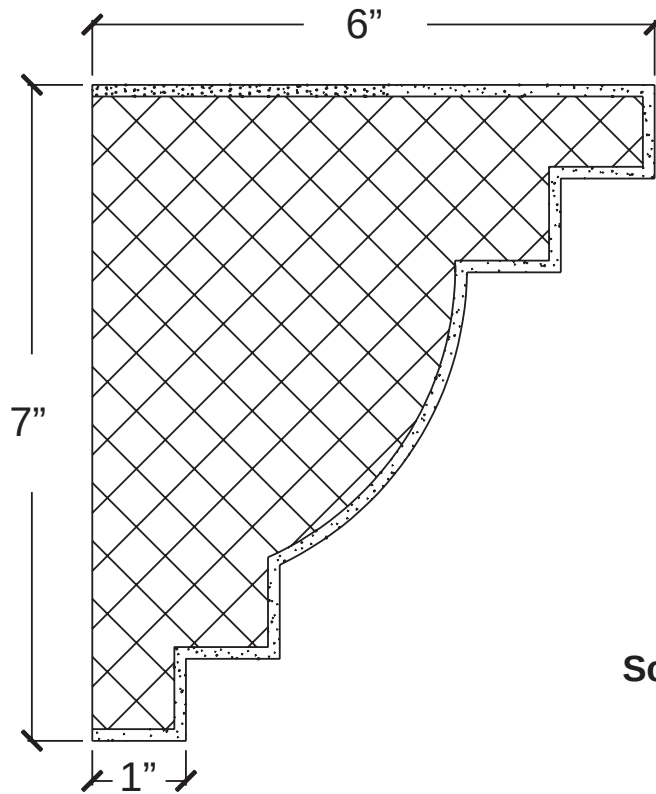


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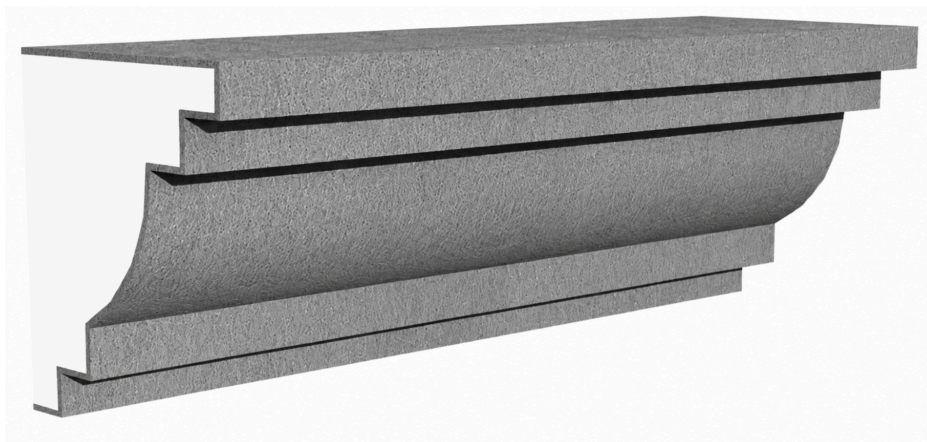


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CORNICE - CR 005



Scale: 1" = 2"

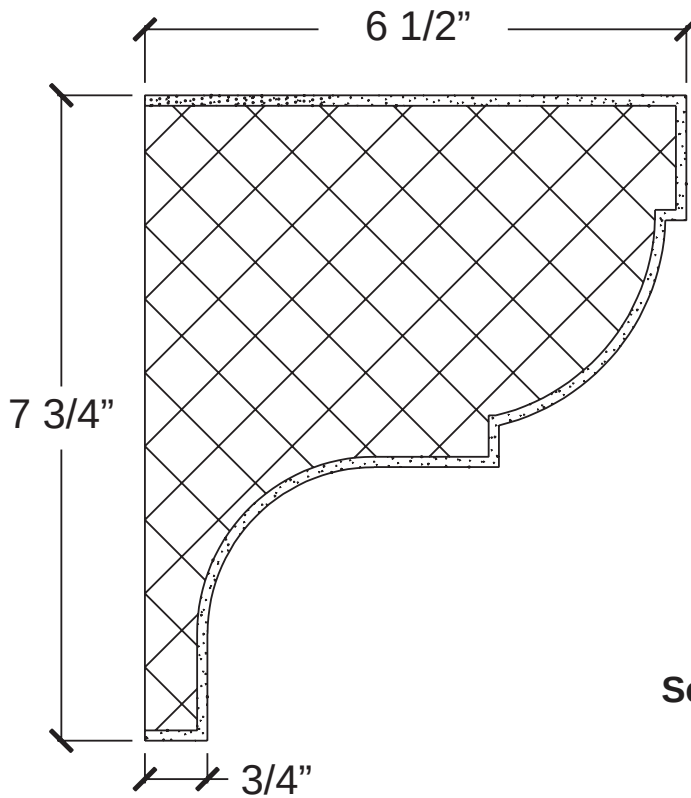


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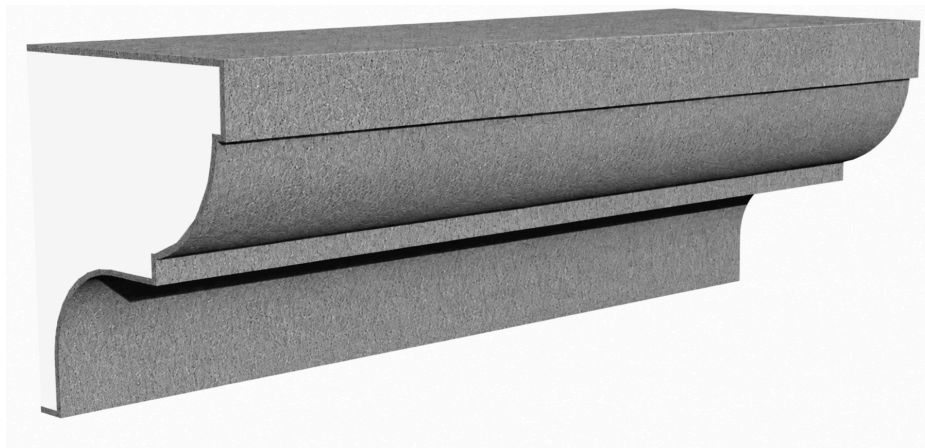
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CORNICE - CR 007



Scale: 1" = 2 1/4"

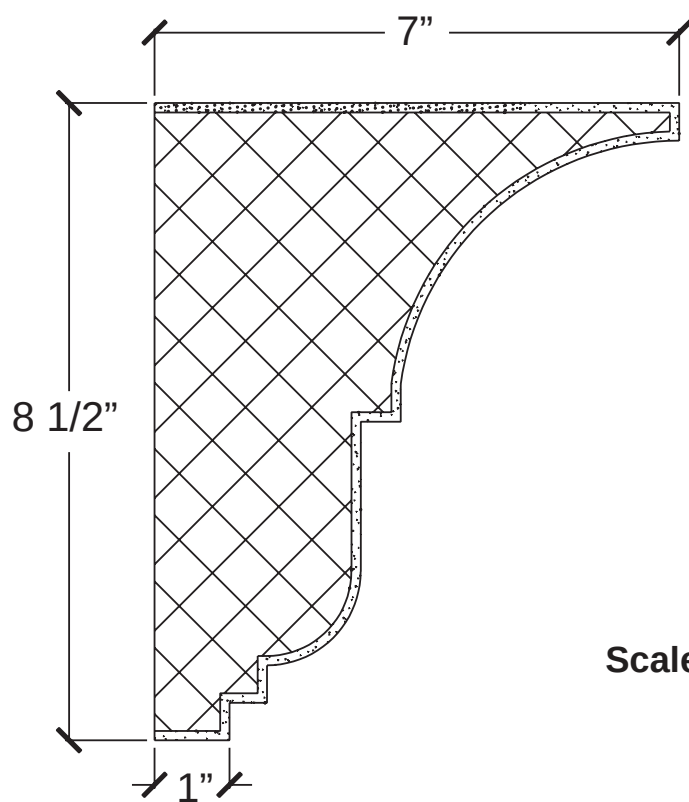


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CORNICE - CR 008



Scale: 1" = 2 1/2"

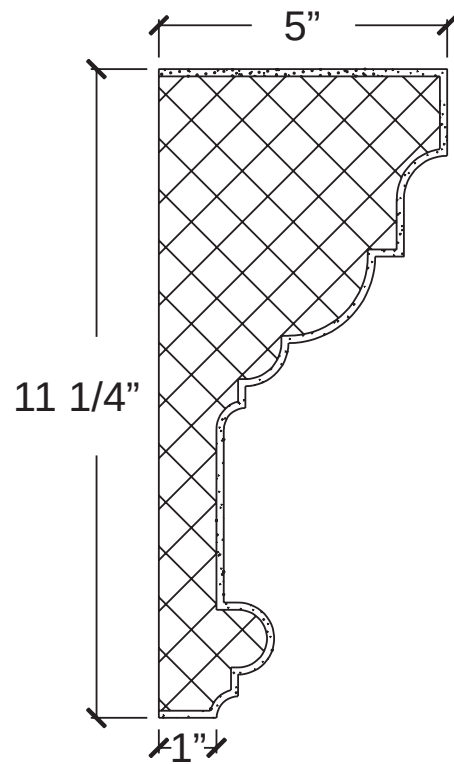


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CORNICE - CR 010



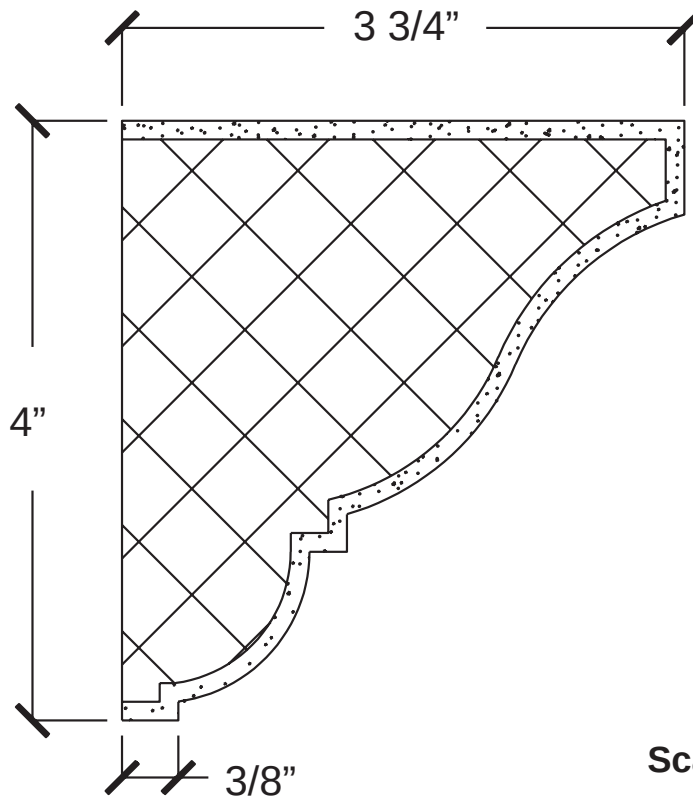
Scale: 1" = 3 1/4"



Promould® Line



CORNICE - CR 011



Scale: 1" = 1 1/4"

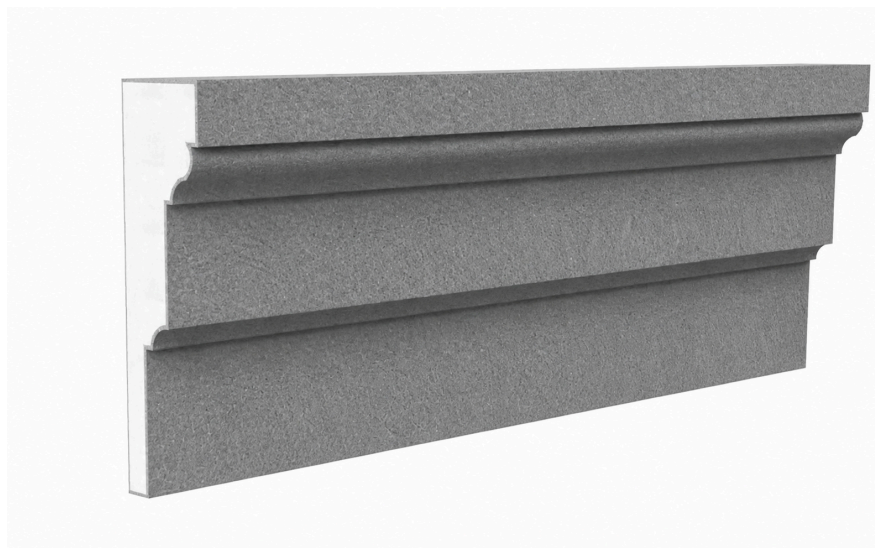
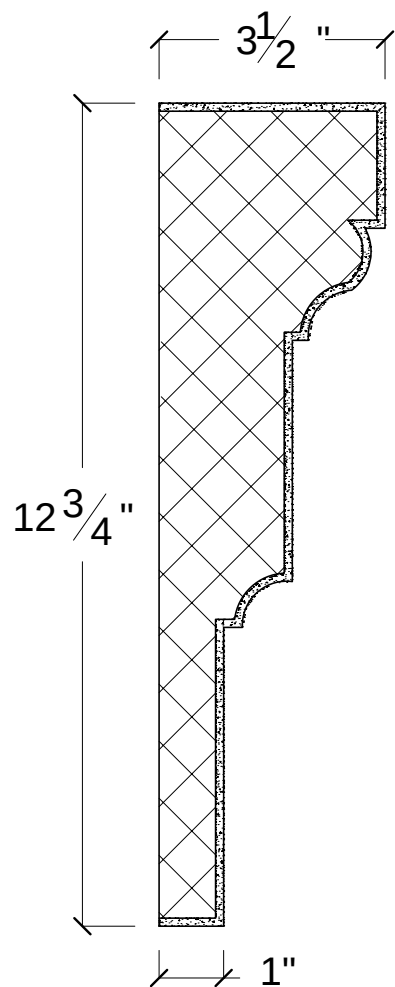


Promould® Line



DECORAWALL
INC.

CORNICE - CR 012

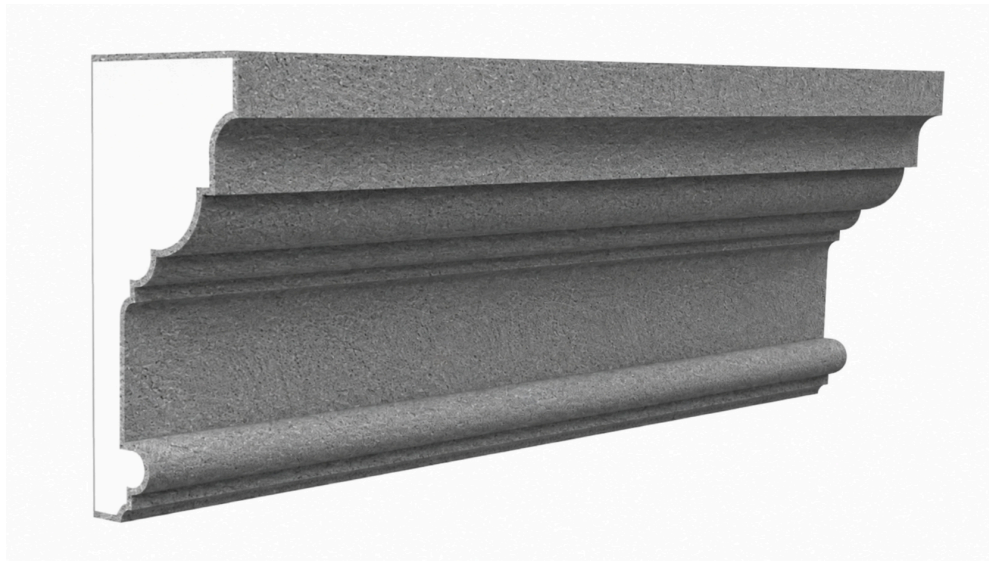
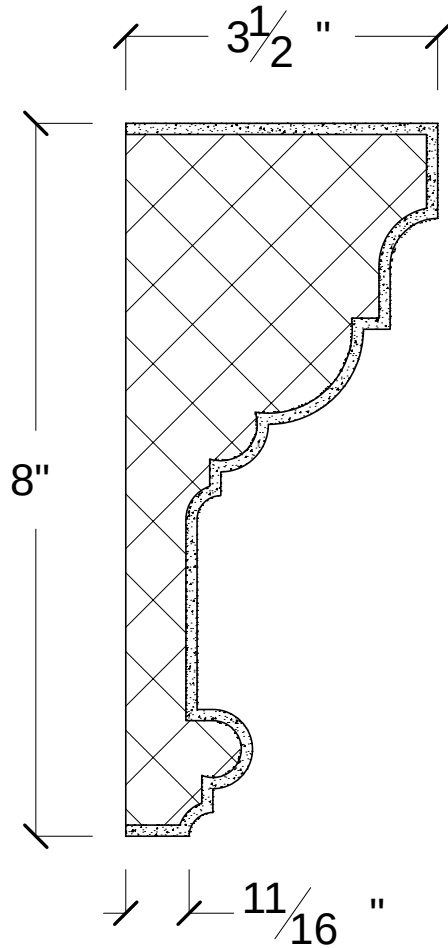


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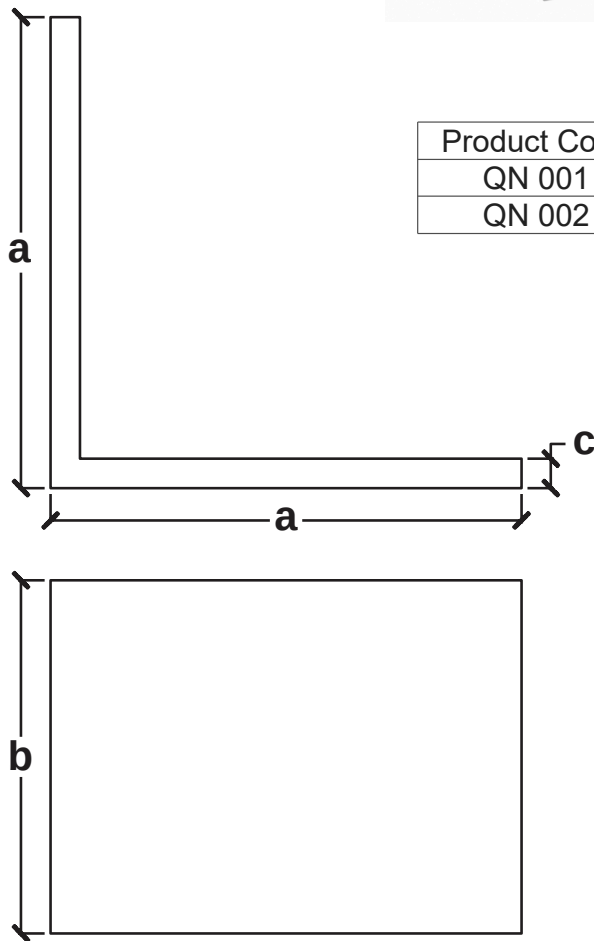
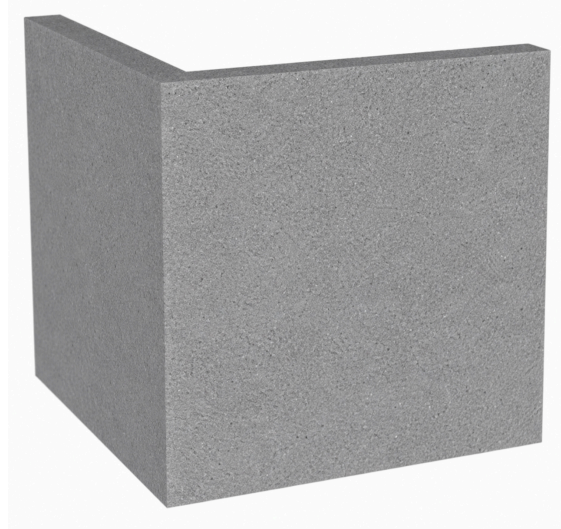
CORNICE - CR 013



Promould® Line



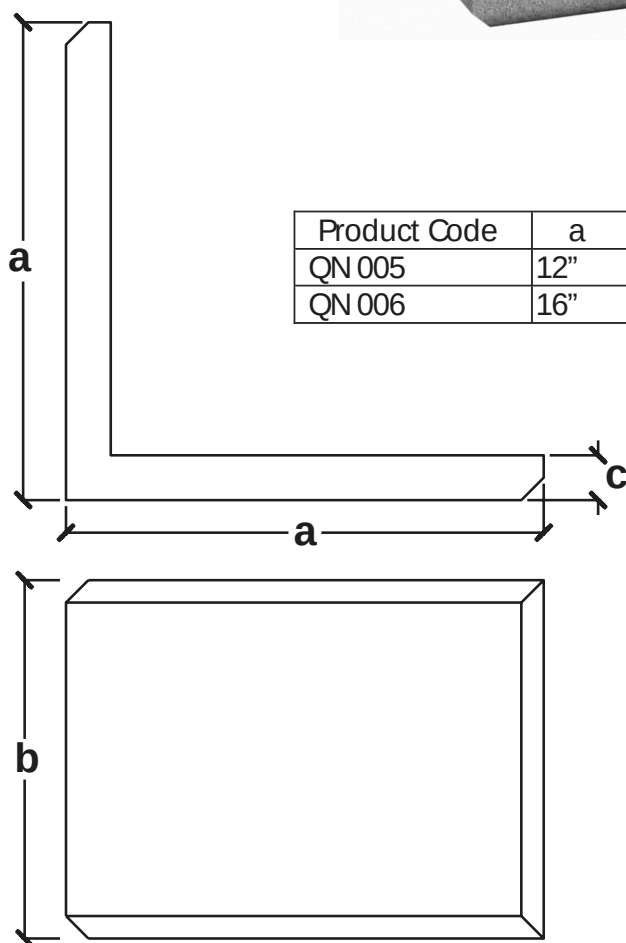
PLAIN QUOINS



Product Code	a	b	c
QN 001	12"	12"	1"
QN 002	16"	12"	1"



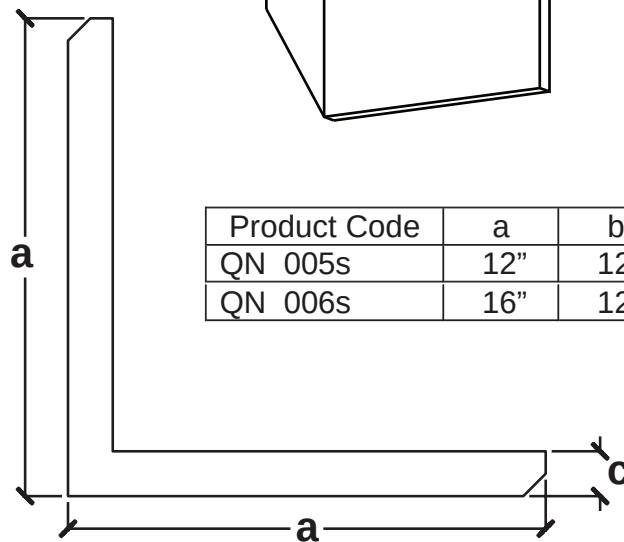
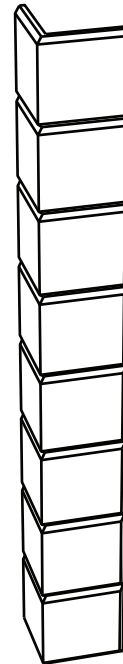
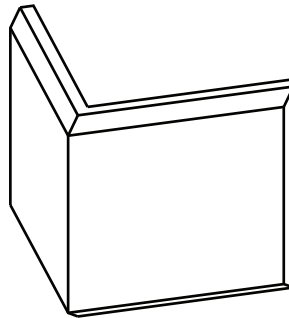
BEVELED QUOINS



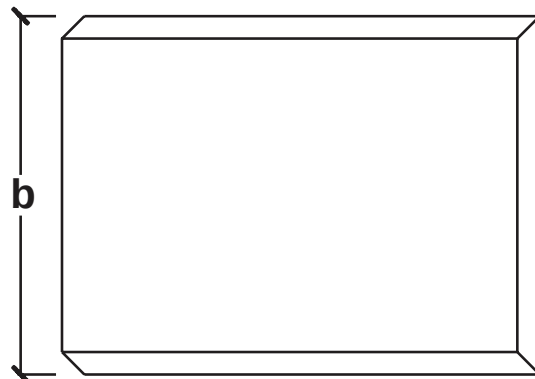
Product Code	a	b	c
QN 005	12"	12"	1 1/2"
QN 006	16"	12"	1 1/2"



STACKED BEVELED QUOINS

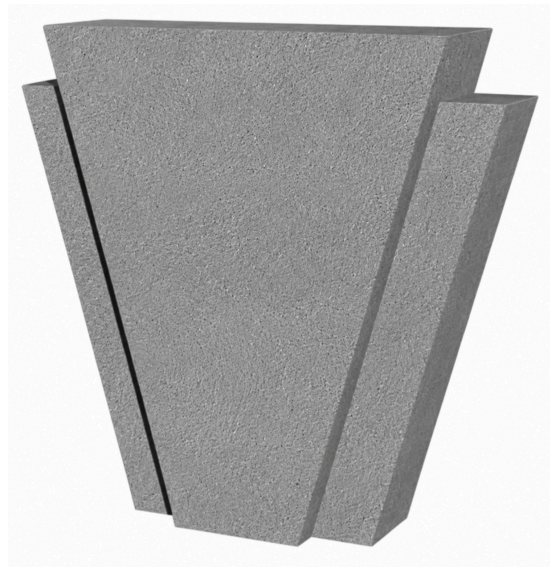


Product Code	a	b	c
QN 005s	12"	12"	1 1/2" Stack Quoins - 8'
QN 006s	16"	12"	1 1/2" Stack Quoins - 8'





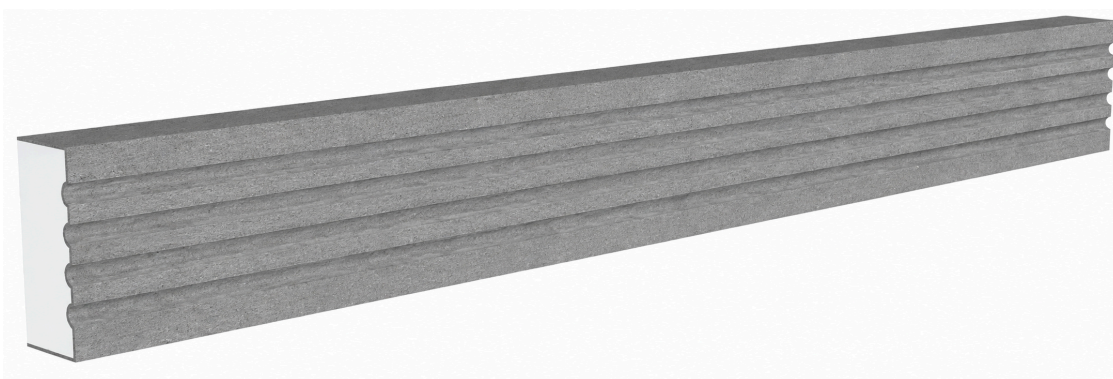
KEYSTONES



Product Code	Height	Thickness
KS501	8"	2"
KS502	8"	3"
KS503	8"	4"
KS505	10"	3"
KS506	10"	4"
KS507	12"	3"
KS508	12"	4"



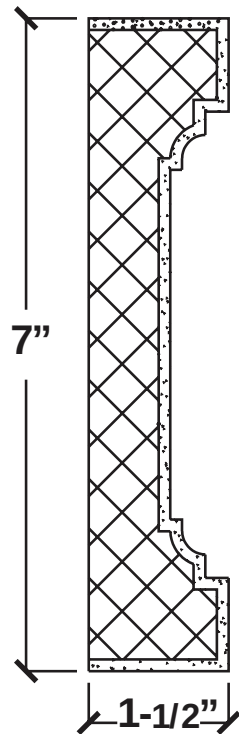
PILASTERS



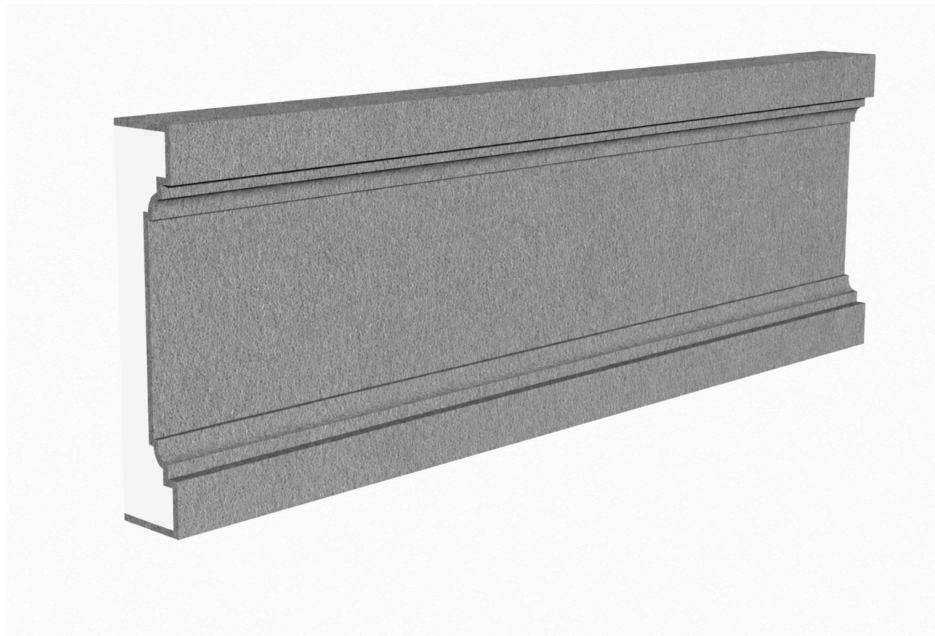
Product Code	Width	Thickness
PL001	8"	2"
PL002	10"	2"
PL003	12 1/4"	2"



PILASTERS - PL 010



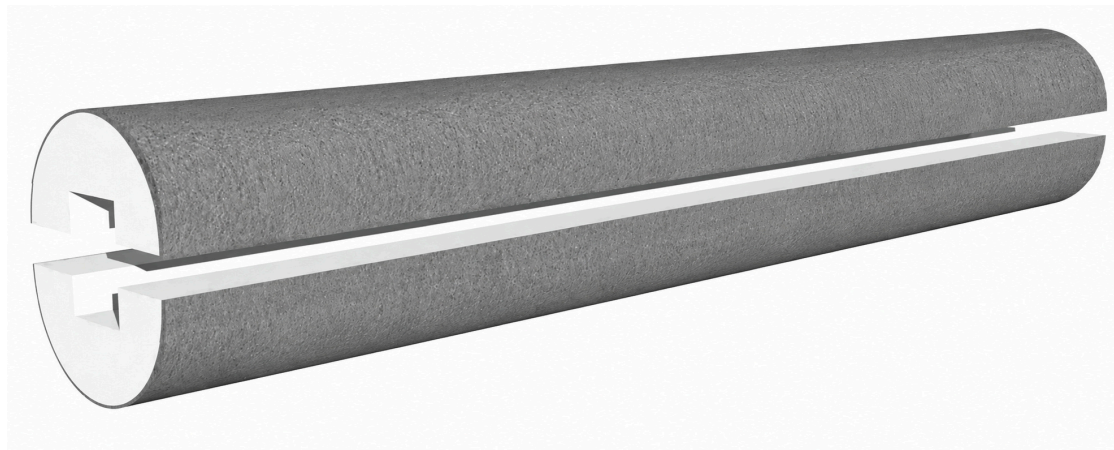
Scale: 1" = 1 1/2"



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SMOOTH COLUMNS

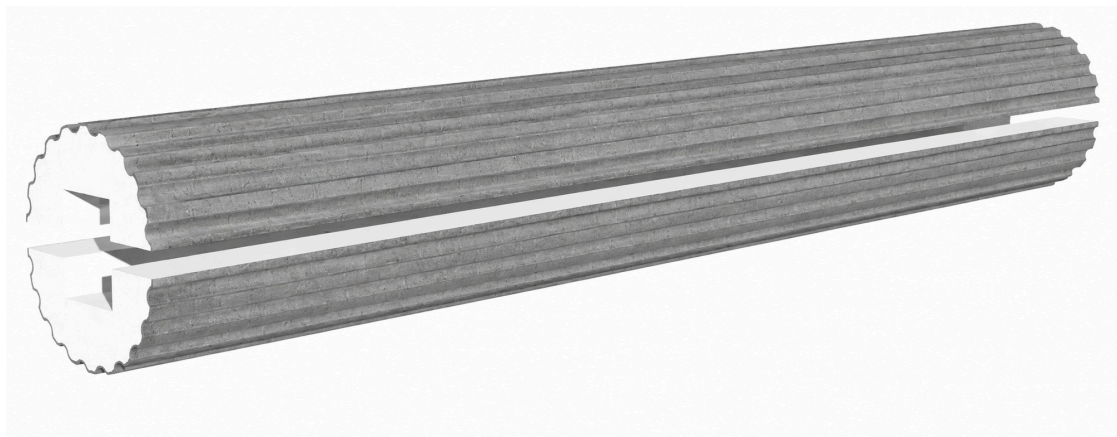


Code	Diameter
CL 001	8"
CL 002	10"
CL 003	12"

All columns are sold in half pieces.



FLUTED COLUMNS



Code	Diameter
CL 010	8"
CL 011	10"
CL 012	12"

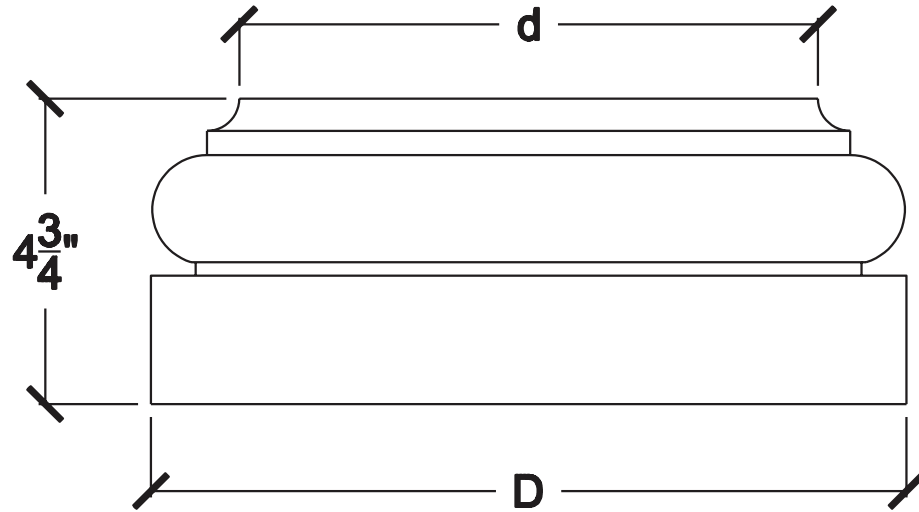
All columns are sold in half pieces.



DECORAWALL

INC.

COLUMN BASE



Code	d	D
CB 401	9"	11 $\frac{3}{4}$ "
CB 402	11"	13 $\frac{3}{4}$ "
CB 403	13"	15 $\frac{3}{4}$ "



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DECORAWALL

INC.

COLUMN CAP



Code	d	D
CP 401	9"	13"
CP 402	11"	15"
CP 403	13"	17"



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5. INSTALLATION PROCEDURES:

Surface Conditions:

The substrate shall be dry and free of any dust, dirt, oil and grease, or any other contamination. The surface must be reasonably plumb, straight, and free of any loose material.

5.1 Conformity

Installation must conform to EIFS manufacturer's requirements for environmental conditions, applications, materials and preparations and to Decorawall exhibits and specifications.

Brief reminder:

- Frozen material should not be used.
- Application to frozen substrate is prohibited.
- Temperature before, during and until coatings cure should not be less than 5C (41°F).
- Surface must be clean and dry, free of loose material or any foreign material.

5.2 Standard Procedure for Molding Installation:

1. Dry fit and/or cut on site the molding as per the architectural drawings and existing structure.
2. Apply adhesive of system manufacturer to the back of the molding in a vertical pattern, using 3/8" notched trowel. If skinning occurs on adhesive, scrape off and replace it with fresh adhesive before installing the molding.
3. Press the molding into place using temporary mechanical fastener as per selected manufacturers system to secure molding while the adhesive cures.
4. Remove excess adhesive (if any) along the molding before curing.
5. Refer to system details, exhibits and follow the step by step installation procedure.



5.3 Substrate Details and Exhibits:

5.3.1 Exterior Insulation Finish System (EIFS) Detail:

5.3.1.A Exhibit 1.A: Base Coat & Fiberglass Mesh

This procedure is recommended for the following systems:

- Polystyrene
- Extruded Insulation
- Wire Mesh
- Fiber Mesh
- Mineral Wool
- Cement Board

Process of the exhibit shall commence prior to Primer:

Installation

- 5.3.1.A.1 Follow section 5.2, steps 1 to 5.
- 5.3.1.A.2 Spread evenly a layer of base coat over the molding and the substrate at least 2" a part.
- 5.3.1.A.3 Embed a 4" fiberglass mesh equally divided onto the base coat, smoothen the surface.
- 5.3.1.A.4 Allow for curing time.
- 5.3.1.A.5 Sand all surfaces and joints to a smoothen finish.

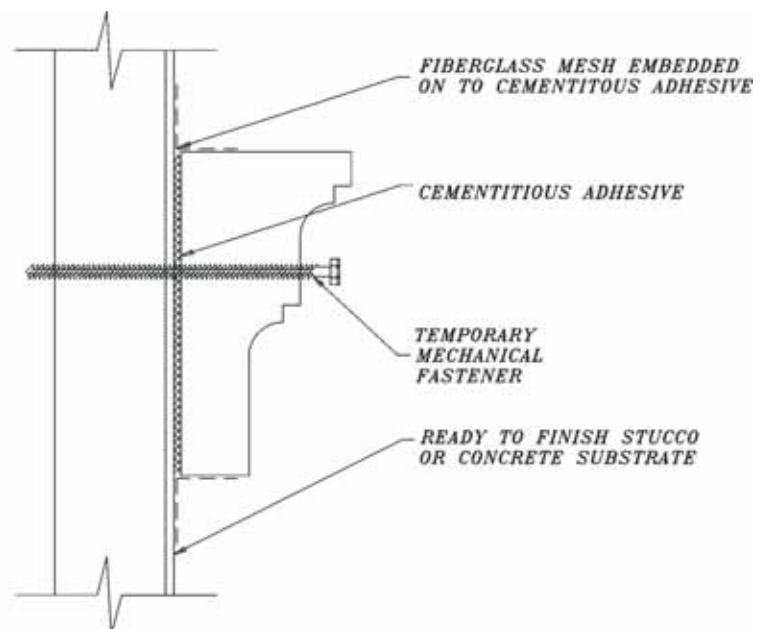


EXHIBIT 1.A.



5.3.1.C Exhibit 1.C: Base Coat and Caulking

This procedure is recommended for the following systems:

- Polystyrene
- Extruded Insulation
- Wire Mesh
- Fiber Mesh
- Mineral Wool
- Cement Board

Process of the exhibit shall commence prior to Primer:

Installation

5.3.1.C.1 Follow section 5.2, steps 1 to 5.

5.3.1.C.2 Apply caulking at the joint between the molding and the substrate.

5.3.1.C.3 Allow material to cure.

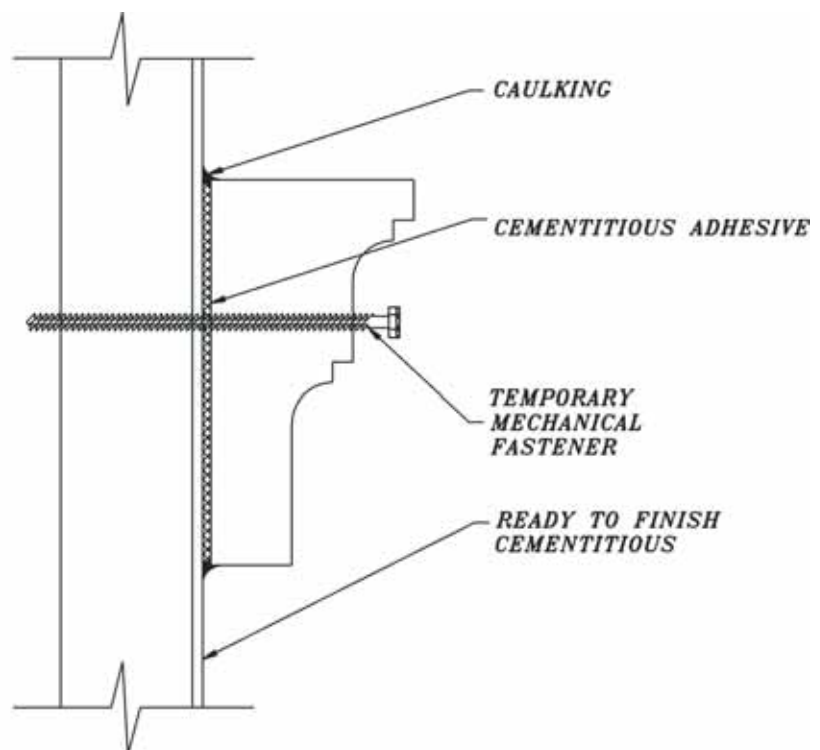


EXHIBIT 1.C.



5.3.2 Masonry Detail:

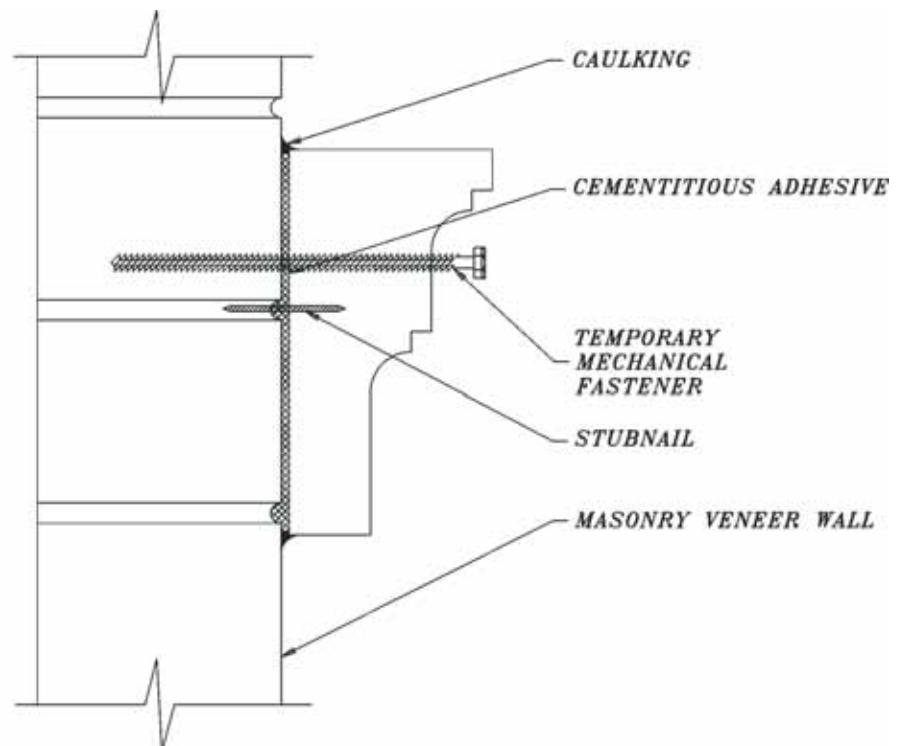
Decorawall's pre-coated architectural details should not be installed over weep holes when used above or below an opening. Refer to the Regional Building Code and/or to the National Building Code for clearance.

5.3.2.A Exhibit 2.A: Base Coat and Caulking

5.3.2.A.1 Follow section 5.2, steps 1 to 5.

5.3.2.A.2 Apply caulking at the joint between the molding and the substrate.

5.3.2.A.3 Allow material to cure.





5.3.5 Molding to Molding Detail:

5.3.5.A Exhibit 5.A: Caulking

- 5.3.5.A.1 Install moldings according to previous exhibits.
- 5.3.5.A.2 At the junction of the moldings leave a gap of not exceeding 1/2" (13mm).
- 5.3.5.A.3 Complete installation of the moldings.
- 5.3.5.A.4 After the coatings have cured, insert a back rod into the gap between the moldings.
- 5.3.5.A.5 Cover all joints with caulking.

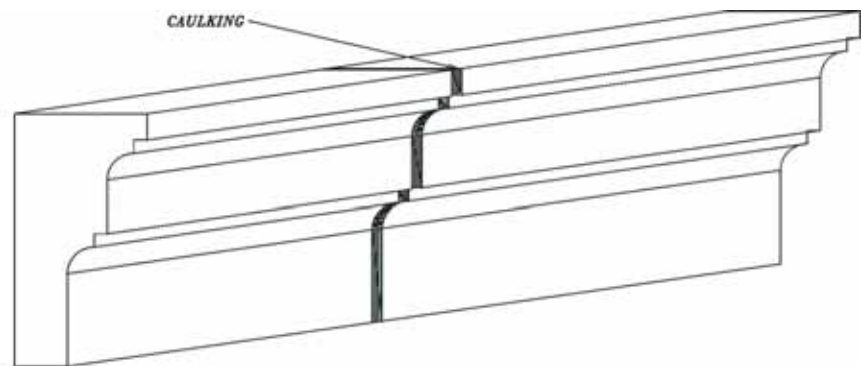


EXHIBIT 5.A.



5.3.5.B Exhibit 5.B: Base Coat and Fiberglass Mesh

- 5.3.5.B.1 Install moldings according to previous exhibits.
- 5.3.5.B.2 Moldings should be installed tight against each other with space not exceeding 1/16" (1 ½ mm).
- 5.3.5.B.3 Apply a layer of about 1/8" (3mm) thick of base coat over the miter joint per minimum 2" (50mm) on each side.
- 5.3.5.B.4 Embed a 4" (100mm) onto the base coat and smoothen the surface.
- 5.3.5.B.5 Allow time to cure.
- 5.3.5.B.6 Sand all joints to a smooth finish

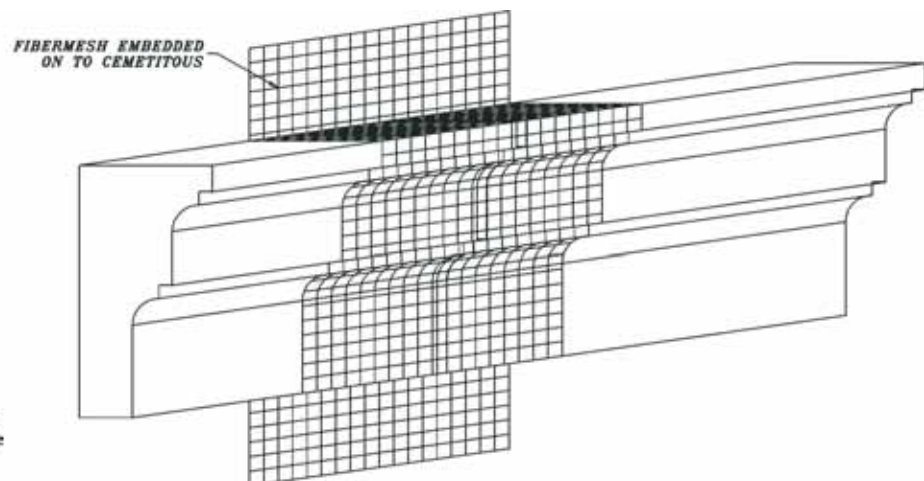


EXHIBIT 5.B.